# THE ENVIRONMENT (PROTECTION) RULES, 1986

**S.O. 844 (E), dated the 1986** – In exercise of powers conferred by Sec. 6 and 25 of the Environment (Protection) Act, 1986 (29 of 1986), the Central Government hereby makes the following rules, namely:

### Comment

It is well settled in law that every subordinate law-making authority has a power to frame subordinate legislation only provided it is reasonable that very subordinate law-making authority has a power to frame subordinate legislation only provided it is reasonable and within the limits of the rule-making power of that body.

- 1. Sort title and Commencement.- (1) These rules may be called the Environment (protection) Rules,1986.
  - (2) they shall come into force on the date of their publication in the Official gazette.

## **Comment**

The general power framing rules for effectuating the purpose of the Act, would plainly authorize and sanctify the framing of such a rule.

- 2. **Definitions.**-In these rules, unless the context otherwise requires.-
  - (a) "Act" means the Environment(Protection) Act,1986(29 of 1986), the Central Government hereby makes the following rules, namely:
  - (aa) "area means all areas here the hazardous substances are handled;]
  - (b) "Central Board" means the Central Board for the Prevention and Control of Water Pollution constituted under Sec. 3 of the Water (Prevention and Control of Pollutant) Act, 1974 (6 of 1974);
- (a) "Form" means a Form set forth in Appendix A to these rules;
- (b) "Government Analyst" means a person appointed or recognized as such under sec. 13;
- (c) "Person" in relation to any factory or premises means a person or occupier or his agent who has control over the affairs of the factory or premises and includes in relation to any substances, the person in possession of the substance;
- [(ee) "Prohibited substance" means the substance prohibited for handling';]
- (d) "recipient system" means the part of the environment, such as, soil, water, air or other which receives the pollutants;
- [(ff) "restricted substance" means the substance restricted for handling;]
- (e) "section" means a section of the Act;
- (f) "Schedule" means a schedule appended to these rules;

- (g) "standards" means standards prescribed under these rules;
- (h) "State Board" means a State Board for the Prevention and Control of Water Pollution constituted under Sec. 4 of the Water (Prevention and Control of Water Pollution) Act, 1974 (6 of 1974) or State Board for the Prevention and Control of Air Pollution constituted under Sec. 5 of the Air (Prevention and Control of Pollution) Act, 1981 (14 of 1981).

## **Comments**

**Principle of interpretation of a statute** — One may state the accepted principle of interpretation of a statute that every legislation is prima facie prospective unless it is expressly or by necessary implication made to have retrospective operation. The question whether a statute operates retrospectively or prospectively is one of legislative intent. If the terms of the statute are clear or unambiguous and it is manifest that the legislature intended the Act to operate retrospectively, unquestionably it must be so construed. If, however the terms of a statute do not of themselves, make an intention certain or clear, it should be presumed to operate prospectively. An act is retrospective. If it takes away or impairs any vested right acquired under an existing law or creates a new liability or obligation in respect of transactions already past or creates a new obligation or liability in respect of post transactions.

**Rules of interpretation** – It is well-known rule of construction that it is not for the Court to make the law and the law should be applied even if the law does not accord with the notions of right and wrong of the Court. These are no doubt correct rules of interpretation.

- 3. Standards for emission or discharge of environmental pollutants (1) For the purposes of protecting and improving the quality of the environment and preventing and abating environment pollution, the standards for emission or discharge of environmental pollutants from the industries, operations or processes shall be as specified in [Schs. I to IV].
- (2) Notwithstanding anything contained in sub-rule (1), the Central Board or a State Board may specify more stringent standards from those provided in [Schs. I to IV] in respect of any specific industry, operation or process depending upon the quality of the recipient system and after recording reasons, therefore, in writing.
- (3) The standards for emission or discharge of environmental pollutants specified under sub-rule (1) or sub-rule (2) shall be complied with by an industry, operation or process within a period of one year of being so specified.
  - [(3-A) (i) Notwithstanding anything contained in sub-rule(1) and (2), on and from the 1st day of January, 1994 emission or discharge of

environmental pollutants form the [industries, operation or process other than those industries, operations or processes for which standards have been specifies in Sch. 1 shall] not exceed the relevant parameters and standards specified in Sch. VI:

Provided that the State Boards may specify more stringent standards for the relevant parameters with respect to specify industry or locations after recording reasons therefore in writing:

- (ii) The State Boards while enforcing the standards specified in Sch. VI follow the guidelines specified in Annexures I and II in that schedule.]
- [(3-B) Any emission or discharge of environmental pollutants from the industries, operations or processes shall not exceed the relevant concentration in ambient air as indicated and set out against each pollutants (3) to (5) of the Sch. VII.]
  - (4) Notwithstanding anything contained in sub-rule (3), -
  - (a) the Central Board or a State Board, depending on the local conditions or nature of discharge of environmental pollutants, may, by order, specify a lesser period than a period specified under sub-rule (3) within which the compliance of standards shall be made by an industry, operation or process;
  - (b) the central Government in respect of any specific industry, operation or process, by order, may specify any period other than a period specified under sub-rule (3) within which the compliance of standards shall be made by such industry, operation or process.
  - (5) Notwithstanding anything contained in sub-rule (3), the standards for emission

or discharge of environmental pollutants specified under sub-rule (1) or sub-rule (2) in respect of an industry, operation or process before the commencement of the Environment (Protection) (Amendment) Rules, 1991, shall be compiled by such industry, operation or process by the 31<sup>st</sup> day of December, 1991.]

[(6) Notwithstanding anything contained in sub-rule (3), an industry, operation or

process which has commenced production on or before 16<sup>th</sup> May, 1981 and has shown adequate proof of atleast commencement of physical work of establishment of facilities to meet the specified standards within a time-bound programme, to the satisfaction of the concerned State Pollution Control Board, shall comply with such standards latest by the 31<sup>st</sup> day of December, 1993.

(7) Notwithstanding anything contained in sub-rule (3) or sub-rule (6) an industry,

operation or process which has commenced production after the 16<sup>th</sup> day of May, 1981 but before the 31<sup>st</sup> day of December, 1991 and has shown adequate proof of at least commencement of physical work for establishment of facilities to meet the specified standards within a time-bound programme, to the satisfaction of the concerned State Pollution Control Board, shall comply with such standards latest by the 31<sup>st</sup> day of December, 1992.]

(8) On and from the Ist day of June, 2001, the following coal based thermal power

plants shall use beneficiated coal with an ash content not exceeding thirty four percent, namely:-

- (a) any thermal power plant located beyond one thousand kilometers from the pit-head, and
- (b) any thermal power plant located in urban area or sensitive area or critically polluted area irrespective of their distance from pit-head except any pit-head power plant.

Explanation – For the purpose of this rule-

- (a) "beneficiated coal" means coal containing higher calorific value but lower ash than the original ash content in the raw coal obtained through physical separation or washing process;
- (b) "pit-head power plant" means power stations having captive transpiration system for its exclusive use for transportation of coal from the loading point at the mining end upto the unloading point at the power station without using the normal public transportation system;
- (c) "sensitive area" means an area whose ecological balance is prone to be easily disturbed;
- (d) "Critically polluted area" means the area where pollution level has reached or likely to reach to the critical level and which has been identified as such by the Central Government or Central Pollution Control Board or a State Pollution Control Board.]
- 4. Directions (1) Any direction issued under Sec. 5 shall be in writing.

  (2) The direction shall specify the nature of action to be taken and the time within which it shall be complied with by the person, officer or the authority to whom such direction is given.
- (3-a) The person. Officer or authority to whom any direction is sought to be issued shall be served with a copy of the proposed direction and shall be given an opportunity of not less than fifteen days from the date of service of a notice to file with an officer designated in this behalf the objections, if any, to the issue of the proposed direction.

(3-b) Where the proposed direction is for the stoppage or regulation of electricity or water or any other service affecting the carrying on of any industry, operation or process and is sought to be issued to an officer or an authority, a copy of the proposed direction shall also be endorsed to the occupier with an officer designated in this behalf shall be dealt with in accordance with the procedures under sub-rule (3-a) and (4) of this rule:

Provided that no opportunity of being heard shall be given to the occupier if he had already been heard earlier and the proposed direction referred to in sub-rule (3-a) above for the stoppage or regulation of electricity or water or any other service was the resultant decision of the Central government after such earlier hearing.]

- (4) The Central Government shall within a period of 45 days from the date of receipt of the objections. If any, or from the date up to which an opportunity is given to the person, officer or authority to file objections whichever is earlier, after considering the objectives. If any, received from the person, officer or authority sought to be directed and for reasons to be recorded in writing, confirm, modify, or decide not to issue the proposed direction.
  - (5) In a case where the Central Government is of the Opinion that in view of the likelihood of a grave injury to the environment it is not expedient to provide an opportunity to file objections against the proposed direction, it may, for reasons to be recorded in writing, issue directions without providing such an opportunity.
- (6) Every notice or direction required to be issued under this rule shall be deemed to be duly served
  - (a) where the person to be served is a company, if the document is addressed in the name of the company at its registered office or at its principal office or place of business and is either, -
  - (i) sent by registered post; or
  - (ii) delivered at its registered office or at the principal office or place of business;
  - (b) where the person to be served is an officer serving Government, if the document is addressed to the person and a copy thereof is endorsed to his Head of the Department and also to the Secretary to the Government, as the case may be, incharge of the Department in which for the time being the business relating to the Department in which the officer is employed is transacted and is either, -
  - (i) sent by registered post; or
  - (ii) is given or tendered to him;

- (c) in any other case, if the document is addressed to the person to be served and-
- (i) is given or tendered to him, or
- (ii) if such person cannot be found, is affixed on some conspicuous part of his last known place of residence or business or is given or tendered to some adult member of his family or is affixed on some conspicuous part of the land or building, if any, to which it relates, or
- (iii) is sent by registered post to that person.

Explanation – For the purposes of this sub-rule-

- (a) "company" means any body corporate and includes a firm or other association of individuals;
- (b) "a servant" is not a member of the family.

### Comment

**Person** – The word "person" has been used to make it clear that in order to exercise the powers of a Controller under the Act, the statutory functionary has to be duly appointed by the Government and that he is persona designate or designated person.

Opportunity of hearing to the occupier – No doubt, the proviso to sub-rule (3-b) of rule 4 provides for an opportunity of hearing to the occupier, but it has to be read alongwith sub-rule (3-b) of which it is a part. The said sub-rule provides that the provision is applicable in a case where the notice is issued to an officer or an authority other than an occupier of the industry, operation or process. In the instant case the notice was issued to the managing partner of the firm. Hence, there was no necessity to send a copy of proposed direction to the occupier and sub-rule (3-b) of the rule 4 was not attracted in the case.

- 5. Prohibition and restriction on the location of industries and the carrying on of processes and operations in different areas (1) The Central Government may take into consideration the following factors while prohibiting or restricting the location of industries and carrying on of processes and operations in different areas
  - (i) Standards for quality of environment in its various aspects laid down for an area.
  - (ii) The maximum allowable limits of concentration of various environment pollutants (including noise) for an area.
  - (iii) The likely emission or discharge of environmental pollutants from an industry, process or operation proposed to be prohibited or restricted.

- (iv) The topographic and climatic features of an area.
- (v) The biological diversity of the area which, in the opinion of the Central Government needs to be preserved.
- (vi) Environmentally compatible land use.
- (vii) Net adverse environmental impact likely to be caused by an industry, process or operation proposed to be prohibited or restricted.
- (viii) Proximity to a protected area under the Ancient Monuments and Archaeological Sites and Remains Act, 1958, or a sancturary, National Park, game reserve or closed area notified as such under the Wild Life (Protection) Act, 1972, or places protected under any treaty, agreement or convention with International conference, association or other body.
- (ix) Proximity to human settlements.
- (x) Any other factors as may be considered by the Central Government to be relevant to the protection of the environment in an area.
- (2) While prohibiting or restricting the location of industries and carrying on of

processes and operations in an area, the Central Government shall follow the procedure hereinafter laid down.

- (3) (a) Whenever it appears to the Central Government that it is expedient to impose prohibition or restrictions on the location of an industry or the carrying on of processes and operations in an area, it may, by notification in the Official Gazette and in such other manner as the Central Government may deem necessary from time to time, give notice of its intention to do so.
  - (b) Every notification under Cl. (a) shall give a brief description of the area, the

industries, operations, processes in that area about which such notification pertains and also specify the reasons for the imposition of prohibition or restrictions on the location of the industries and carrying on of processes or operations in that area.

- (c) Any person interested in filing an objection against the imposition of prohibition or restrictions on carrying on of processes or operations as notified under Cl. (a) may do so in writing to the Central Government within sixty days from the date of publication of the notification in the Official gazette.
  - (d) The Central government shall, within a period of one hundred and twenty days

from the date of publication of the notification in the Official Gazette, consider all the objections received against such notification and may [within [three hundred and sixty-five days] from such date of publication] impose prohibition or restrictions on location of such industries and the carrying on of any process or operation in an area.

[(4) Notwithstanding anything contained in sub-rule (3), whenever it appears to

the Central Government that it is in public interest to do so, it may dispense with the requirement of notice under Cl. (a) of sub-rule (3).]

#### comments

# Prohibition of mining operations – Directions issued by the Supreme Court –

As on today, the situation is that the mining activity in the listed mines (according to the Rajasthan Government, it has already stopped all mining activities in 54 mines specified in its application) is illegal and has to stop. May be that this will have the effect of bringing to halt the activity involving a good amount of capital and a large number of workers. But in view of the inherent illegality attaching to them, the Court has no option but to close them. They cannot be permitted to operate. If and when the Central Government recommends the plea of the State government and any of the areas already declared as protected forest are deleted with leave of the Supreme Court, can the mining activity go on in these areas. It is accordingly directed that all mining activity in the mines mentioned in Appendix-A to the report of Sri Justice M.L. Jain Committee shall stop forthwith. Similarly, the mining activity in the mines mentioned Appendix-B to the said report shall also stop forthwith in so far as they fall within the protected forest areas. The plea of the Rajasthan Government and of the mine owners shall be considered by Department of Forest and Environment of India and a report submitted to the Supreme Court within three months. Now coming to the mines located outside the protected forest areas but within the tiger reserve. It cannot be said that the very grant of mining lease/licence is itself illegal in their case unless, of course, such mining lease/licence or its renewal has been granted on or after May 7, 1992 (particulars in this behalf are not made available to the Court). The illegality has attached to these mines by virtue of the notification issued by the Central Government under Sec. 3 of the Environment (Protection) Act on May 7, 1992. In the circumstances, it is directed that the mining activity in the mines situated outside the protected forest areas but within the tiger reserve may continue for a period of four months. Within this period it shall be open to the concerned mineowners to approach the Department of Forest and Environment, Government of India for permission to continue their mining operations. They can continue the mining operations in these mines only if the Central Government permits them and subject to the orders of the Central Government in that behalf. If no permission is obtained from the Central Government within the said period o four months, the mining activity in the entire area declared as tiger reserve shall stop and cease on the expiry of four months.

Restrictions and prohibitions regards constructions or setting up industries – In the instant case it was held that all the restrictions and prohibitions regarding construction and setting up of industries or for any other purpose contained in the notification, dated 19<sup>th</sup> February, 1991 issued by Ministry of Environment and Forest, Government of India under Cl. (d) of sub-rule (3) of rule 5 of the Environment (Protection) Rules, 1986 shall be meticulously followed by all the concerned States. The activities which have been declared as prohibited within the Coastal Regulations Zone shall not be undertaken by any of the respondent-states. The regulations of permissible activities shall also be meticulously followed. The restrictions imposed by the Coastal Areas Classification and Development Regulations contained in Annexure 1 to the notification shall also be strictly followed by the respondent State.

**Penal Provision** – Penal Provision is to be construed rigidly, and strictly.

- [6. Procedure for taking samples The Central Government or the officer empowered to take samples under Sec. 11 shall collect the sample in sufficient quantity to be divided into two uniform parts and effectively seal and suitably mark the same and permit the person from whom the sample is taken to add his own seal or mark to all or any of the portions so sealed and marked. In case where the sample is made up in containers or small volumes and is likely to deteriorate or be otherwise damaged if exposed, the central government or the officer empowered shall take two of the said samples without opening the containers and suitably seal and mark the same. The Central Government or the officer empowered shall dispose of the samples so collected as follows;
  - (i) one portion shall be handed over to the person from whom the sample is taken under acknowledgment; and
  - (ii) the other portion shall be sent forthwith to the environmental laboratory for analysis]

## **Comment**

Rule 6 provides about the procedure for taking samples. How the samples are taken, analysed or submitted before the Courts have been narrated in this rule.

**7. Service of notice** – The Central Government or the officer empowered shall serve on the occupier or his agent or person in charge of the place a notice then and there in Form I of his intention to have the sample analysed.

### Comment

Rule 7 provides mode of serving a notice on the occupier or his agent or person in charge of the place then and there in Form I of his intention to have the sample analysed by the Central Government or the Officer empowered.

- **8.** Procedure for submission of samples for analysis, and the form of laboratory report thereon. –(1) samples taken for analysis shall be sent by the Central Government or the officer empowered to the environmental laboratory by registered post or through special messenger along with Form II.
- (2) Another copy of Form II together with specimen impression of seals of the officer empowered to take samples along with the seals/marks. If any, of the person from whom the sample to taken shall be sent separately in a sealed cover by registered post or through a special messenger to the environmental laboratory.
- (3) The findings shall be recorded in Form III in triplicate and signed by the Government Analyst and sent to the officer from whom the sample is received for analysis.
- (4) On receipt of the report of the findings of the Government Analyst, the officer shall sent one copy of the report to the person from whom the sample was taken for analysis, the second copy shall be retained by him for his records and the third copy shall be kept by him to be produced in the Court before which proceedings, if any, are instituted.
- **9. Functions of environmental laboratories** The following shall be the functions of environmental laboratories :
  - (i) to evolve standardized methods for sampling and analysis of various types of environmental pollutants;
  - (ii) to analyse samples sent by the Central government or the officer empowered under sub-section (1) of Sec. 11;
  - (iii) to carry out such investigations as may be directed by the Central Government to lay down standards for the quality of environment and discharge of environmental pollutants, to monitor and to enforce the standards laid down;
  - (iv) to send periodical reports regarding its activities to the Central government
  - (v) to carry out such other functions as may be entrusted to it by the Central Government from time to time.

- **10. Qualifications of Government Analyst** A person shall not be qualified for appointment or recognized as a Government Analyst unless he is a
  - (a) Graduate in science from a recognized University with five years' experience in a laboratory engaged in environmental investigations, testing or analyst; or
  - (b) Post-graduate in science or a graduate in engineering or a graduate in medicine or equivalent with two years' experience in a laboratory engaged in environmental investigations, testing or analysis; or
  - (c) Post-graduate in environmental science from a recognized University with two years' experience in a laboratory engaged in environmental investigations, testing or analysis.
- **11. Manner of giving notice** The manner of giving notice under Cl. (b) of Sec. 19 shall be as follows, namely
  - (1) The notice shall be in writing in Form IV.
  - (2) The person giving notice may send notice to, -
  - (a) if the alleged offence has taken place in a Union Territory:
    - (A) the Central Board; and
    - (B) the Ministry of Environment and Forests (represented by the Secretary of the Government of India);
  - (b) if the alleged offence has taken place in a State:
    - (A) the State Board; and
    - (B) the Government of State (represented by the Secretary to the State Government incharge of environment); and
    - (C) the Ministry of Environment and Forests (represented by the Secretary to the Government of India.)
  - (3) The notice shall be sent by registered post-acknowledgment due; and
  - (4) The period of sixty days mentioned in Cl. (b) of Sec. 19 of the Environment (Protection) Act, 1986, shal be reckoned from the date it is first received by one of the authorities mentioned above.

### **Comment**

This rule provides about the manner of giving notice registered under Cl. (b) of Sec. 19.

[12. Furnishing of information to authorities and agencies in certain cases. – Where the discharge of environmental pollutant in excess of the prescribed standards occurs, or is apprehended to occur due to any accident or other unforeseen

act or event, the person in charge of the place at which such discharge occurs or is apprehended to occur shall forthwith intimate the fact of such occurrence or apprehension of such occurrence to all the following authorities or agencies, namely;

- (i) the officer-in-charge of emergency or disaster relief operations in a district or other region of a State or Union Territory specified by whatever designations, by the Government of the said State or Union Territory, and in whose jurisdiction the industry, process or operation is located.
- (ii) The central Board or a State Board, as the case may be, and its regional officer having local jurisdiction who have been delegated powers under Sec. 20, 21, 23, of the Water (Prevention and Control of Pollution) Act, 1974 (6 of 1974), and Sec. 24 of the Air (Prevention and Control of Pollution Act, 1981 (14 of 1981a);
- (iii) The statutory authorities or agencies specified in column 3 and relation to pleases mentioned in column 2 against thereof of [Sch. V].

### **Comment**

This rule requires furnishing of information regarding discharge of any environmental pollutant in excess of prescribed standard or apprehension thereof to certain authorities or agencies in special circumstances.

- [13. Prohibition and restriction on the handling of hazardous substances in different areas (1) The Central Government may take into consideration the following factors while prohibiting or restricting the handling of hazardous substances in different areas:
  - (i) The hazardous nature of the substance (either in qualitative or quantitative terms) as far as may be in terms of its damage causing potential to the environmental, human beings, other living creatures, plants and property;
  - (ii) The substances that may be or likely to be or readily available as substitutes for the substances proposed to be prohibited or restricted;
    - (iii) The indigenous availability of the substitute, or the State of technology available in the country for developing a safe substitute;
      - (iv) The gestation period that may be necessary for gradual introduction of a new substitute with a view to bringing about a total prohibition of the hazardous substance in question; and
      - (v) Any other factor as may be considered by the Central Government to be relevant to the protection of environment.
- (2) While prohibiting or restricting the handling of hazardous substances in an area including their imports and exports the Central Government shall follow the procedure hereinafter laid down:

- (i) Whenever it appears to the Central Government that it is expedient to impose prohibition or restriction on the handling of hazardous substance in an area, it may, by notification in the Official Gazette and in such other manner as the Central Government may deem necessary from time to time, give notice of its intention to do so.
- (ii) Every notification under Cl., (i) shall give a brief description of the hazardous substances and the geographical region or the area to which such notification pertains and also specify the reasons for the imposition of prohibition or restriction on the handling of such hazardous substance in that region or area.
  - (iii) Any person interested in filing an objection against the imposition of prohibition or restrictions on the handling of hazardous substances as notified under Cl. (i) may do so in writing to the Central Government within thirty days from the date of publication of the notification in the official Gazette.
  - (iv) The Central Government shall within a period of sixty days from the date of publication of the notification in the Official Gazette consider all the objections received against such notification and may impose prohibition or restrictions on the handling of hazardous substances in a regions or an area.]
- [14. Submission of environment [Statement] Every person carrying on an industry, operation or process requiring consent under Sec. 25 of the Water (Prevention and Control of Pollution) Act, 1974 (6 of 1974) or under Sec. 21 of the Air (Prevention and Control of pollution) Act, 1981 (14 of 1981) or both or authorization under the Hazardous Waters (Management and Handling) Rules, 1989 issued under the Environment (Protection) Act, 1986 (29 of 1986) shall submit an environmental [Statement] for the financial year ending the 31<sup>st</sup> March in Form V to the concerned State Pollution Control Board on or before the [30<sup>th</sup> day of September] every year, beginning 1993.]

Sl .No	Industry	Parameter	Standards
(1)	(2)	(3)	(4)
1.	Caustic Soda Industry	Total concentration of mercury in the final effluent	
		Mercury bearing waste – water generation (flow) pH.	10 kilolitres/ tonne of caustic soda produced 5.5. to 9.0
		*Final effluent is the combined effluent from (a) cell house, (b) brineplant, (c) chlorine handling, (d) hydrogen handling,(e) hydrochloric acid plant.	
2.	Man-Made fibres (synthetic)	Suspended solids 4 [BOD (3 days at 27° C)] pH	Concentration not to exceed, milligramme per litre (exceed for pH).
3.	Oil-refinery industry	Concentration, not to exceed, milligramme per liltre (except for pH) Oil and grease	30 5.5 to 9.0 Quantum, kg/100 tonnes crude processed.
		Phenol Sulphide <sup>1</sup> [BOD (3 days at 27 <sup>o</sup> C)] Suspended solids pH [BOD (3 days at 27 <sup>o</sup> C)]	10 7 0.7 0.7 0.5 0.35 15 10.5 20 10.5 6 to 8.5
4.	Sugar Industry	Suspended solids	Concentration not to exceed, milligramme per litre 100 for disposal on land 30 for disposal in surface waters.

S1	Industry	Parameter	Standards
.No		2 00.0001	~ <del></del>
(1)	(2)	(3)	(4)
5.	Thermal power plants		Maximam limiting concentration ,milligramme per litre (except for pH and temperature).
		Condenser cooling waters pH (once through temperature cooling system).	6.5 – 8.5 Not more than 5°C higher than the intake water temperature.
	Bioler blowdown	Free available chlorine Suspended solids Oil and grease Copper (total) Iron (total)	0.5 100 20 1.0 1.0
	Cooling- tower blowdown	Free available chlorine Zinc Chromium (total) Phosphate Other corrosion inhibiting material.	0.5 1.0 0.2 5.0 Limit to be established on case by case basis by Central Board in case of Union Territories and State Boards in case of States
	Ash-pond-effluent	pH Suspended solids Oil and grease	6.5to 8.5 100 20
6.	Cotton textile industries (composite and processing)	-	Concentration not to exceed, milligramme per litre (except for pH and bio-assay).
	Common:	pH Suspended solid <sup>1</sup> [BOD (3 days at 27 <sup>0</sup> C)] Oil and grease Bio-assay test	5.5 to 9 100 150 10 90% survival of fish after 96 hours.
	Special:	Total chromium (as Cr) Sulphide (as S) Phenolic compounds C <sub>6</sub> H <sub>5</sub> OH)	2 2 2 5

Sl .No	Industry	Parameter	Standards
(1)	(2)	(3)	(4)
7.	Composite woolen mills		Concentration not to exceed,milligramme per litre (except for pH and bio-assay)
	Common:	Suspended solids PH 1[BOD (3 days at 27 C)] Oil and grease Bio-assay	100 5.5 to 9.0 100 10 90% survival of fish after 96 hours.
	Special:	Total chromium (as Cr) Sulphide (as S) Phenolic compound (as C <sub>6</sub> H <sub>5</sub> OH)	2 2 5
8.	Dye and Dye Intermediate Industries		Concentration not to exceed milligrammes per litre (except for pH, temperature and bioassay)
		Suspended Solids PH Temperature	100 6 to 8.5 Shall not exceed 5°C above the ambient temperature of the receiving body.
		Mercury(AsHg) Hexavalent (As Cr)	0.01
		Chromium Total Chromium (As Cr) Copper (As Cu) Zinc (As Ni)	0.1 2.0 3.0 5.0
		Nickel (As Ni) Cadmium (As C1) Sulphate (As SO <sub>4</sub> ) Phenolic Compounds (As	3.0 2.0 1000 1000
		C <sub>6</sub> H <sub>5</sub> OH) Oil and Grease Bio- assay Test (with 1: 8 dilution of effluents)	1.0 10 90% Survival of Test animals after 96 hours.

S1	Industry	Parameter	Standards
.No	(2)	(2)	(1)
10.	Cement Plants Plant Capacity	pH Temperature  Oil and Grease Suspended Solids Cyanides (as CN) AmmonicalNitrogen(asN) Total Residual Chloride (as Cl) Cadmium(as Cd) Nickel (as Zn) Zinc (as Zn) Hexavalent Chromium (as Cr) Total Chromium (as Cr) Copper (as Cu) Lead (as Pb) Iron (as Fe) Total metal Total dust	Concentration not to exceed milligrammes per litre (except for pH and temperature) 6.0 to 9.0 Shall not exceed 5°C above the ambient temperature of the receiving body. 10 100 0.2 50 1.0 2.0 3.0 5.0 0.1 2.0 3.0 Not to exceed milligrammes per normal cubic metre 400
	200 tonnes per day Greater than 200 tonnes per day	(All sections) Total dust (All sections)	250
11.	Stone- crushing unit	Suspended particulate matter	The suspended particulate matter measured between 3 metres and 10 metresfrom any process equipment of a stone- crushing unit shall not exceed 600 microgram mes per cubic metre.]
12.		Coke ovens	

Sl	Industry	Parameter	Standards
.No			
(1)	(2)	(3)	(4)
13.	Synthetic Rubber		Concentration in the

			effluents when discharged
			into inland surface waters
			not to exceed milligramme
			per litre (except for colour,
			and Ph)
		Colour	Absent
		рН	5.5-9.0
		<sup>4</sup> [BOD (3 days at 27 C)]	50
		Chemical Oxygen demand	250
		Oil & Grease	10.0
14.	Small Pulp and Paper		Concentration not to exceed
	Industry		milligramme per litre
			(except for pH and sodium
			absorption ratio)
	Discharge into inland	рН	5.5-9.0
	surface water Diposal in	Suspended Solids	100
	land	BOD	30
		pH	5.5-9.0
		Suspended Solids	100
		BOD	100
		Sodium Absorption Ratio	26
15.	Fermentation Industry	Source Floring Floring	Concentration in the
10.	(Distilleries Maltries and		effluents not to exceed
	Breweries)		milligramme per litre
	Bieweiles)		(except for pH and colour
			and odour)
		рН	5.5-9.0
		Colour and odour	<sup>4</sup> [All efforts should be made
		Colour and odour	to remove colour and
			unpleasant odour asfar as
			practicable]
		Suspended Solids	
		<sup>4</sup> [BOD (3 daya at 27° C)	
		Disposal into inland Surface	30mg/p
		waters/ river/streams.	100 mg/1.]
			100 IIIg/ 1.]
		Disposal on land for irrifation	

Sl	Industry	Parameter	Standards
.No			
(1)	(2)	(3)	(4)
16.	Leather Tanneries		Concentration in the effluents not to exceed muilligramme per litre (except for pH and per cent. Sodium)
			Inland Public Land Marine Surface Sewers for Coastal

			Waters	irrigati	on areas	S
17.	Fertlizer Industry  Effluents – Straight Nitrogenous Fertilizers, Excluding the calcium Ammonium Nitrate and Ammonium Nitrate	Suspended Solids BOD-5 days at 20 C PH Chlorides (as Cl) Hexavalent Chromium (Cr + 6) Total Chromium (as Cr) Sulphides (as s) Sodium per cent. Boron (as B) Oil & Grease	100 30 6.0.9.0 1000 0.1 2.0 2.0 2.0 10 :: Concer to exce	600 350 6.0-9. 1000 0.2 2.0 5.0 60 2.0 20 ntration eed milliexcept f	200 100 0 6.0-9 600 0.1 2.0  60 2.0 10 in the edigrame poor pH) Plat Come 2	100 100 .0 6.0-9.0  1.0 2.0 5.0  20
	Fertilizer	pH Ammonical Nitrogen Total Kjeldahl Nitrogen Free Ammonical Nitrogen Nitrate Nitrogen Cyanide as CN Vanadium as V Arsenic as As Suspended Solids Oil and Grease	6.5.8.0 50 100 4 10 0.2 0.2 0.2 100 10		(	5.5-8.0 75 150 4 10 0.2 0.2 0.2 0.2 10

Sl	Industry	Parameter	Star	ndards
.No	-			
(1)	(2)	(3)	(4)	
		1[Hexavalent Chromium as	0.1	0.1
		Co	2.0	2.0
	Straight Nitrogenous	Cr	Plants	Plants
	Fertilizers including	1 [Total Chromium as Cr	Commissioned	Commissioned
	Calcium ammonium		January 1	Prior to
	Nitrate Fertiliser		1982 onwards	January 1, 1982
			6.5-8.0	6.5-8.0
		рН	50	75
		Ammonical Nitrogen	100	150
		Total Kjeldahl Nitrogen	4	4

		T	
	Free Ammonical Nitrogen	20	20
	Nitrate Nitrogen	0.2	0.2
	Cyanide as CN	0.2	0.2
	Vanadium as V	0.2	0.2
	Arsenic as As	100	100
	Suspended Solids	10	10
	Oil and Grease	0.1	0.1
	[Hexavalent Chromium as Cr	2.0	2.0
Complex fertilizers	[Total Chromium as Cr	Plants	Plants
Excluding Calcium		Commissioned	Commissioned
Ammonium Nitrate,		January 1,	prior to
Ammonium		1982 onwards	January 1, 1982
Nitrophosphate			• .
Fertilisers			
		6.5-8.0	6.5-8.0
	PH	50	75
	Ammonical Nitrogen	4	4
	Free Ammonical Nitrogen	100	100
	Total Kjeldahl Nitrogen	10	10
	Nitrate Nitrogen	0.2	0.2
	Cyanide as CN	0.2	0.2
	Vanadium as V	0.2	0.2
	Arsenic as As	5	5
	Phosphate as P	10	10
	Oil and Grease	100	100
	Suspended Solids	10	10
	[Fluoride as F	0.1	0.1
	[Hexavalent		
	<u> </u>		

Sl	Industry	Parameter	Standards
.No			
(1)	(2)	(3)	(4)
		Chromium as Cr [Total	2.0 2.0
	Complex fertilizers Excluding Calcium Ammonium Nitrate, Ammonium Nitrophosphate Fertilisers	Chromium as Cr	Plants Plants Commissioned Commission January 1 Prior to 1982 onwards January 1, 19
		PH Ammonical Nitrogen Free Ammonical Nitrogen Nitrate Nitrogen Cyanide as CN Vanadium as V	6.5-8.0 6.5-8.0 50 75 100 150 20 20 0.2 0.2 0.2 0.2 0.2 0.2

CI	T., J. (	Dame (	C4 1 1
Sl .No	Industry	Parameter	Standards
(1)	(2)	(3) Arsenic as As	(4) 5 5
18.	Aluminium	Commiss Parter as P-1982 Oil and Grease Suspended Solids Particulate Maniele and Fissions - Calcinations	50 milligramme per normal cubic metre or 10.9 kilogramme per tonne of product 10 0.1 0.1 250 milligramme per normal
	Straight Phosph	Chromium as Cr - Smelting Chromium as Cr	cuble talerre of particular matter.  150 milligramme per normal cubic metre of Particular matter.
19.	Calcium <b>Catiliae</b> rs	Particulate Matter Emission - Kiln pH Arc Furnalhosphate as P Oil and Grease	250 milligramme per normal cubic metre of particular matter. 150 milligramme per normal cubic metre.00
20.	Carbon Black	Particulate WRATE Particulate Property	150 milligramme per normal cubic metre: 1
<ul><li>21.</li><li>22.</li><li>23.</li></ul>	(Fluoride Particulate emission) Urea (Pa	Particulate Herrance Plansion in concentrate for omittee as Cr Emission of Ponium as Cr Emission of Ponium as Cr Emission of Panaphonic entire and unit Granulation, mix matter grinding or rock phosphoric priculate  Prilling Tower Communication of Prillin	150 milligramme per normal cuble intere.
24.	Iron and Steel (integrated)	Particulate Matter emission  - Sintering plant  - Steel making -during normal operations  -during oxygen lancing  Rolling Mill	150 milligramme per normal cubic metre  150 milligramme pernormal cubic metre 400 milligramme per normal cubic metre. 150 milligramme per normal cubic metre.

Sl	Industry	Parameter	Standards
.No	(2)	(3)	(4)
		Carbon monoxide from coke oven	3 kilogramme per tonne of coke produced.
25.	Thermal Power Plants	[Particulate Matter Emission: -generation capacity 210 MW or more more	150 milligramme per normal cubic metre.
26.	Natural Rubber Industry	-generation capacity less than 210 MW.	350 milligramme pernormal cubic metre. Concentration in the effluents notto exceed milligramme per litre (except) for pH.
	-Discharge into inland surface waters	Colour & Odour  pH BOD COD Oil & Grease Sulphides Total Kieldhal Nitrogen Dissolved phosphate (as P) Suspended solids Dissolved solids (inorganic)	Absent  6.0-9.0 50 250 10 2 100 5 100 5 100 2100 50
27.	-Disposal on land for irrigation  All types of Asbestos manufacturing units: (including all processes involving	Ammonical nitrogen as (N) Free ammonia (as NH3)  Colour & Odour  PH BOD COD Oil & Grease Suspended solids Dissolved solids EMISSIONS -Pure asbestos material -Total dust	5 Absent 6.0-9.0 100 250 10 200 2100 4 fibre2/cc 2 mg/m3 (normal)
	the use of asbestos)		

Sl .No	Industry	Parameter	Standards
(1)	(2)	(3)	(4)
28.	Chlor Alkali (Caustic soda)	EMISSIONS	Concentration in mg/m3 (normal) 0.2
	Mercury Cell All processes All processes	Mercury 9from hydrogen gasholder stack Chlorine (from hypo tower) Hydrochloric acid vapour and mist (from hydrochloric acid plant) EMISSIONS	15.0 35.0 Concentration in mg/m3 (normal)
29. 30.	Large pulp and paper	Particulate matter H2S I.EMISSIONS	250 10
	Intergrated Iron and S Steel Plants: (a) Coke oven (b) Refractory material plant.	Particulate matter Particulate matter  II. EFFLUENTS  PH	50 150 Concentration in mg litre except of pH 6.0-8.5
	(a) Coke oven By product plant:	Suspended solids Phenol Cyanide [BOD (3 days at 27 C)] COD Ammonical nitrogen Oil & Grease pH	100 1.0 0.2 30 350 50 10 6.0-9.0
31.	(b) Other plants such as sintering plant, blast furnace, steel melting and rolling mill:	Suspended solids Oil & Grease EMISSIONS	100 10 Concentration in mg/m3 (normal)
32.	Reheating (Reverberatory) Furnaces: Capacity: All sizes Sensitive area Other area	Particulate matter Particulate matter Emissions	150 450
	Foundries (a) Cupola Capacity (Melting rate): Less than 3 MT/hr 3 MT/hr and above	Particulate matter -do-	450 150

Sl .No	Industry	Parameter	Standards			
.110						
(1)	(2)	(3)	(4)			
Note:- It is essential that stack is construed over the cupola beyond the charging door and the emission						
	are directed through the stack which should be at least six times the diameter of cupola.					
	(b) Arc Furnances	Particulate matter	150			
	Capacity: All sizes					
	(c) Induction Furnances	Particulate matter	150			
	Furnances					
	Capacity : All					
Notes	Sizes.	a and Industion Furnacia provisio	n has to be made for collecting the			
	before discharging the emis		n has to be made for collecting the			
33.	Thermal Power plants	Stack Height/limits				
] 33.	Thermal Tower plants	Power generation Capacity:				
		-500 MW and Above	275			
		-200 MW/10 MW and above to	220			
		less than 500 MW.				
		-Less than 200 MW/210 MW	H= 14 (Q) 0.3 where Q is emission			
			rate of SO2 in kg/h. and H-Stack			
			height in meters.			
		Steam generation Capacity:				
		-Less than 2 ton/hr	212/times the neighbouring			
			building height or 9 meters			
		-More than 2 ton/hr to 5 ton/hr	(whichever is more).			
		-More than 5 ton/hr to 10 ton/hr	15			
		-More than 10 ton/hr	18			
		More than 15 ton/hr to 20 ton/hr	15			
		More than 20 ton/hr to25 ton/hr	24			
		More than 25 ton/hr to 30 ton/hr	27			
		More than 30 ton/hr	30 or using formula H =14() 0.3			
			(whichever is more) where Q is			
			emission rate of SO2 in kg/hr and			
24	Cmall Dailer-	Emigrican 1	H-Stack height in meters.			
34.	Small Boilers Capatity of Pailer	Emissions1 Particulate matter				
	Capatity of Boiler -Less than 2 ton/hr	Particulate matter	1600			
	-2 to 15 ton/hr		1200			
	More than 15 ton/hr		150			
35.	Oil Refineries	Emission2				
	(Sulphur dioxide)					
	, , , , , , , , , , , , , , , , , , ,	-Distillation (Atmospheric) plus	0.25 kg/MT of feed3			
		Vacuum)				
		-Capalytic Craker	2.5 kg/MT of feed			
		-Sulphur Recovery Unit	120 kg/MT of Sulphur in the feed			
L						

Sl	Industry	Parameter	Standards
.No	muusuy	r at attictet	Standards
(1)	(2)	(3)	(4)
36.	Aluminium Plants: (a) Alumina Plant (i) Raw Material Handling (ii) Precipitation	Emissions  Primary and Seconda  Crusher Particulate matter	ary 150
	Area -Calcination	Particulate matter Carbon Monoxide Stack height	250 1% Max H= 14 (Q) 0.3
Sl	Industry	Particulare marter	Where Q is emission rate of Sotandards hr and H-
.No	(b) Smelter Plant :	-do-	Stack height in meters.
(1)	(a) Green Anode Shop	(3)-	(4) 150
	(ii) Anode Bake Oven	Total fluoride (F)	(b) 180 nstruction of winf
	(11) 1 1110 110 2 11110	Particulate matter	breaking worlds of Aluminium
	(iii) Potroom	Total Fluoride (F)	(c ) 5 Construction of the
		VSS	metalled roads with in the
			premises. kg/MT of
		HSS	(d) Alegularuraleaning and
		PD CIV	wettingkg/MT the Alumining within the premises.
		PBSW	
		PBCW	(e) Sizowigosoff & screenhallm along the periphery.
		PBCW	(ii) 1. Quagatative Astandardan
		Stack height	for the Speed.
		Stack neight	The Hsuspended 3particulate is
			mattern contribution yayto 2atin
			a distancing the stack the stack the stance of the stance
			from ancontrolled isolated
Note:-			as well as from a unit
VSS =	VERTICAL STUD SODERBEI	RG	lolcate in a cluster should
HSS =	HORIZONTAL STUD SODER	BERG	be less than 600 mg/Nm3.
PBSW	= PREBACKED SIDE WORKI	ED	The measurements are to
PBCW	= PREBACKED CENTRE WC		be conducted at least twice
37.	Stone Crushing Unit	Suspended particulate mat (SPM)	ter month standards chosist 2 of months in a year.
38.	Pertochemicals Effluents	(211.1)	(i) implementation of the
	(Basic and intermediates)		following pollution
		PH	6.5-85 trol measures:
		1[BOD (3 days at 27 C)]	$\begin{bmatrix} 50 \\ 5 \end{bmatrix}$ (a) Dust containment
		1[Phenol Sulphide (as S)	5 cumsuppression system 2 for the equipment
		COD	2 for the equipment.
		Cyanide (as CN)	0.2
		[Fluoride (as F)	15
		Total suspended solids	1000
		Hexavalent Chromium	0.1
		(as Cr)	
		[Total chromium (as Cr)	2.0

No   (1)   (2)   (3)   (4)	<b>C</b> 1	Industry	Daramatar	Standards
Comparison of the component of the disposal point fluoride shall be component of the disposal point fluoride concentration   State Board may prescribe limit for fluoride shall be complied water body.   Copper Oxychloride   Copper Oxychloride   Copper oxychloride   Copper ox challed	S1 No	Industry	Parameter	Standards
Pharameaceutical Manufacturing and Formulation industry		(2)	(3)	(4)
Manufacturing and Formulation industry  PH 5.5-9.0 Oil & Grease 10 Total suspended solids 100 SI Industry Bod (3 Masquatter C) 30 Standards bio-assay test 90% survival of fish after (1) (2) (3) 90% survival of fish after (1) (2) (3) 90% survival of fish after (1) (3) 90% survival of fish after (1) (4) 11 (Exavalent (1) (2) (3) 90% survival of fish after (1) (4) 11 (Exavalent (1) (4) (4) (4) (4) (4) (4) (4) (4) (4) (4				(')
Formulation industry  PH Oil & Grease Total suspended solids Industry PH Oil & Grease Total suspended solids Industry PH Oil & Grease Total suspended solids Industry PH Oil & Grease Total suspended solids Industry PH Oil & Grease Total suspended solids Industry PH Oil & Grease Total suspended solids Photosassay test Photosassay				
PH    Oil & Grease   10		S		
Total suspended solids   100			PH	5.5-9.0
SI			Oil & Grease	10
No				
(1) (2) (3) (4) (3) (4) (1) (2) (2) (1) (2) (3) (4) (4) Limits for total and hexavalent chromate removal unit. The implies that is that is the conformation with the implies that is the chromate removal unit. However, and the disposal point fluoride concentration as a substant or the disposal point fluoride concentration as a substant or the disposal point fluoride concentration as a substant or the disposal point fluoride concentration as a substant or the disposal point fluoride concentration as a substant or the disposal point fluoride concentration as a substant or the disposal point fluoride concentration as a substant or the disposal point fluoride concentration as a substant or the disposal point fluoride concentration as a substant or the disposal point fluoride concentration as a substant or the disposal point fluoride concentration as a substant or the disposal point fluoride concentration as a substant or the sub		Industry	_ ` ,	30
2. The limits for total and hexavalent that sin the conformate removal unit. The implies chromate removal unit. The implies that sin the final treated effluent, total and hexavalent 3. Subs. By G.S.R. 176 (E) dated 2nd Aptile 1960 (W.e.f. 3nd April 1996) 10    Control of the conformation of the conformation of the conformation of the disposal point fluoride concentration of the		(2)		90% survival of fish after
chromate removal unit. The implies that in the final treated effluent, total and hexavaler chromium shall be lower than prescribe chromium (Hexavalent 3. Subs. By G.S.R. 176 (E) dated 2nd Aprile 1996 (W.e.f. 3nd April 1996) 10    Cytal despended solids   Divended		· /		
chromium shall be lower than prescribe differentium (Hexavalent 3. Subs. By G.S.R. 176 (E) dated 2 <sup>nd</sup> Aprile 1996 (w.e.f. 3 <sup>nd</sup> April 1996)10    Cytal despended solids   Bienestiasy act C6H5OH   1.00   1.				
3. Subs. By G.S.R. 176 (E) dated 2 <sup>nd</sup> April: 4996 (w.e.f. 3 <sup>nd</sup> April 1996)10    Contact the spended solids   Bienes is a syllphides (as S)   2.00				
Cytaldespended solids   Bienestiasystes (C6H5OH)   1.00	2 Subs	Dy G S P. 176 (E) dated 2 <sup>nd</sup> A	Outhornum (Hexavalent	
Bienestasystes (C6H5OH)   1.00   2.00   1.00   2.00   1.00   2.00   1.00   2.00   1.00   2.00   1.00   2.00   1.00   2.00   1.00   2.00   1.	3. Subs	. By G.S.R. 170 (E) dated 2 A		
Sulphides (as S) (th) Sphartis (Assipcides: Benzene  40. Pesticide Manufacturing and Formulation Industry  And Formulation Industry  Benzene  Histographic (Carbory)  Endosulfan  Diampethoate Fenitrothion Malathion Phorate  Object (Carbory)  Don  Endosulfan  Diampethoate Fenitrothion Malathion Phorate  Object (Carbory)  Don  Diampethoate Fenitrothion Malathion Phorate  Object (Carbory)  Don  Don  Diampethoate Fenitrothion Malathion Phorate  Object (Carbory)  Don  Don  Don  Don  Don  Don  Don  Do			-	
Ato.   Pesticide   Histanthoride Carboryl   10   10   10   10   10   10   10   1			- \	
Benzene  Hattaenbloride Carbory1 DDT Endosulfan Diampetaoate Femitrothion Malathion Phorate Opper Oxychloride Note - (1) Parameters listed as 1 remaining parameters (6 to 13) will be oblimit.  (2) State Board may prescribe limit for water body.  (3) State Board may prescribe limit for water body.  (4) Limits should be complied with at the terminal of the treatment factory boundary, limits.  Benzene Hattaenbloride Carbory1 10 10 10 85fall not exceed 5 C abov Hatte Carbory1 10 10 35fall not exceed 5 C abov Hattaenelloride Supplied				
Hand border Carbory   10   10   10   10   10   10   10   1				
Manufacturing and Formulation Industry    Manufacturing   Formulation Industry   Endosulfan   10   10   10   10   10   10   10   1	40.	Pesticide	Haraeghloride Carbory1	
Formulation Industry  Endosulfan  Diampetabate Fenitrothion Malathion Phorate  October Grandhion  Phorate  October Grandhion  Note  10  Prethrums  Copper Oxychloride  1. The unit for fluoride shall be conform Copper Oxychloride  1. The unit for fluoride concentration Note  1. The unit for fluoride concentration Note  1. The unit for fluoride shall be conform Copper Oxychloride  1. The unit for fluoride concentration Note  1. The unit for fluoride shall be conform Copper Oxychloride  1. The u			-	10
Diampethoate Fenitrothion Malathion Phorate  October Oxychloride  1. The unit for fluoride shall be conformed poor and phate of fluoride occupants of the disposal point fluoride concentration Note: - (1) Parameters listed as 1 remaining parameters (6 to 13) will be optimized oxygen demand limit.  (2) State Board may prescribe limit for total dissolved solids depending upon use of recipien water body.  (3) State Board may prescribe limit for total dissolved solids depending upon use of recipien water body.  (4) Limits should be complied with at factory boundary, limits.  Diampethoate Fenitrothion Malathion Differential of the treatment condition water of the phorate of the phorates of the phora			Endosulfan	10
Malathion Phorate Octube Createhion Phoratehion Ph		J		\$5011 not exceed 5 C above
Phorate Vietal Creasthion Vietal Creathion Vietal Creasthion Vietal Creasthion Vietal Creathion Vietal Creathio				the receiving water
Dietal Granshion   10   30   30   10   10   10   10   10				
Pyrethrums Copper Oxychloride  1. The unit for fluoride shall be conformed programment of fluoride demoval unit. However, at the disposal point fluoride concentration Note:  - (1) Parameters listed as 1 remaining parameters (6 to 13) will be operated at the disposal may prescribe limit for remaining parameters (6 to 13) will be operated at the disposal point fluoride concentration.  (2) State Board may prescribe limit for remaining parameters (6 to 13) will be operated at the disposal point fluoride shall be compulsory for remaining parameters (6 to 13) will be operated at the disposal point fluoride shall be compulsory for remaining parameters (6 to 13) will be operated at the disposal point fluoride shall be compulsory for remaining parameters (6 to 13) will be operated at the parameter of fluoride semoval unit. However, at the disposal point f				
Pyrethrums Copper Oxychloride  1. The unit for fluoride shall be conform copper Sulphutet of fluoride demoval unit. However, at the disposal point fluoride concentration is remaining parameters listed as 1 of the phate compulsory for remaining parameters (6 to 13) will be proposed the phate compulsory for remaining parameters (6 to 13) will be proposed the phate compulsory for remaining parameters (6 to 13) will be proposed the phate of fluoride demoval unit. However, at 2000  (2) State Board may prescribe limit for the phate of fluoride demoval unit. However, at 2300  (3) State Board may prescribe limit for the phate of fluoride demoval unit. However, at 2300  (4) Limits should be complied with at the terminal of the treatment unit before letting out of the factory boundary, limits.  Copper 1000  1			=	
Copper Oxychloride  1. The unit for fluoride shall be conformed poet supported fluoride permoval unit. However, a the disposal point fluoride concentration in Sitambe lower than 5 mg/l.  Note - (1) Parameters listed as 1 compulsory for remaining parameters (6 to 13) will be optimized oxygen demand limit.  (2) State Board may prescribe limit for limit for lower than 5 mg/l.  (3) State Board may prescribe limit for total dissolved solids depending upon use of recipient water body.  (4) Limits should be complied with at the terminal of the treatment unit before letting out of the factory boundary, limits.  Copper Oxychloride  9600  Formulations. However, and the prescribe limit for compulsory for remaining parameters (6 to 13) will be optimized oxygen demand (300) corrected with BOI (300).  (A) Limits should be complied with at the terminal of the treatment unit before letting out of the factory boundary, limits.				
1. The unit for fluoride shall be conformed poor support support support of fluoride demoval unit. However, at the disposal point fluoride concentration shall be lower than 5 mg/l. 1000  Note - (1) Parameters listed as 1 to support compulsory for remaining parameters (6 to 13) will be parameter others.  (2) State Board may prescribe limit for compulsory for parameters.  (3) State Board may prescribe limit for total dissolved solids depending upon use of recipient water body.  (4) Limits should be complied with at the terminal of the treatment factory boundary, limits.  Copper 1000  Formulations. However, the 2300  (300) corrected with BOI 780  (4) Limits should be complied with at the terminal of the treatment unit before letting out of the 1.00			3	
the disposal point fluoride concentration Zirambe lower than 5 mg/l. 1000  Note - (1) Parameters listed as 1 to Sulphure compulsory for remaining parameters (6 to 13) will be parameters.  (2) State Board may prescribe limit for Rimmleal oxygen demand limit.  (3) State Board may prescribe limit for total dissolved solids depending upon use of recipient water body.  (4) Limits should be complied with at the terminal of the treatment factory boundary, limits.  (500) corrected with BOI 780  (6) Heavy Metals:  (7) Limits should be complied with at the terminal of the treatment unit before letting out of the 1.00	1 771	: ( C		
Note - (1) Parameters listed as 1 osuphure compulsory for remaining parameters (6 to 13) will be parameters.  (2) State Board may prescribe limit for Parameters oxygen demand Nitrogen  (3) State Board may prescribe limit for total dissolved solids depending upon use of recipient water body.  (4) Limits should be complied with at the terminal of the treatment factory boundary, limits.  Copper  Formulations. However, the 2300  (COD) corrected with BOI 780  The parameters (6 to 13) will be parameters (6 to 13) will be parameters (6 to 13) will be parameters.  (A) Limits should be complied with at the terminal of the treatment unit before letting out of the 1.00				
remaining parameters (6 to 13) will be optimized oxygen demand (300) corrected with BOI (3) State Board may prescribe limit for total dissolved solids depending upon use of recipien water body.  (4) Limits should be complied with at the terminal of the treatment factory boundary, limits.  (500) corrected with BOI (780)  (6) Heavy Metals:  (700) corrected with BOI (780)  (8) Heavy Metals:  (9) Limits should be complied with at the terminal of the treatment unit before letting out of the factory boundary, limits.				
(2) State Board may prescribe limit for chamical oxygen demand Nitrogen (3) State Board may prescribe limit for total dissolved solids depending upon use of recipien water body.  (4) Limits should be complied with at the terminal of the treatment factory boundary, limits.  (50D) corrected with BOI (780)  (B) Heavy Metals:  (CDD) corrected with BOI (780)  (CDD) corrected with BOI (780)  (CDD) corrected with BOI (780)  (B) Heavy Metals:  (CDD) corrected with BOI (780)				
limit.   Nitrogen   780   (3) State Board may prescribe limit for total dissolved solids depending upon use of recipien water body. (b) Heavy Metals: (4) Limits should be complied with at the terminal of the treatment unit before letting out of the factory boundary, limits.   Copper   1.00				
(3) State Board may prescribe limit for total dissolved solids depending upon use of recipient water body. (4) Limits should be complied with at the terminal of the treatment unit before letting out of the factory boundary, limits.  Copper 1.00		2 20014 may presented mint to		
water body. (4) Limits should be complied with at the terminal of the treatment unit before letting out of th Copper 1.00		e Board may prescribe limit fo	•	ending upon use of recipient
factory boundary, limits.   Copper   1.00				
ractory foundary, films.	(4) Lim	its should be complied with at t		
(5) For the compliance of limits, analy Marsande be done in the combosite sample collected	factory	boundary, limits.	Copper	1.00
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		_		
every hour for a period of 8 hours. Zinc 1.00	every h	our for a period of 8 hours.		
Mercury 0.01			-	
Tin 0.10				
			2	Shall not exceed 5 times the drinking water
standards of BIS			INIONOI OIO.	
(c) Organics:			(c) Organics:	Swiidwidd OI DIO
Phenol and phenolic 1.0			` '	1 0
Compounds as C6H5OH				
(d) inorganics			_	
Arsenics (as As) 0.2			` '	0.2
Cyanide (as CN) 0.2				
Nitrate (as NO2) 50.0			Nitrate (as NO2)	50.0
Phosphate (as P) 5.0			Phosphate (as P)	5.0

Sl	Industry	Parameter	Standards
.No			
(1)	(2)	(3)	(4)

Note (1) Limits should be complied with at the end of treatment plant before any dilution.

- (2) bio- assay test should be carried out with available species of fish in receiving water.
- (3) State Boards may prescribe limits of total dissolved solids (TDS) sulphates and chlorides depending on the uses of recipient water body.
- (4) State boards may prescribe COD limit correlated with BOD limit.
- (5) Pesticides are known to have metabolites and isomers. If athey are found in significant concentration, standards may be prescribed for those in the list by Central of State Board.
- (6) Industries are required to analyse pesticides in waste water by advanced analytical method such as GLC/HPLC.

(7) All th	ne parameters will be compulsory	y for formulation, for others, the	ne 7 <sup>th</sup> will be optional.
41.	Tannery	Effluents	
1 1 51 1	(after primary) Displosal : Channel/Condult	Parameter	Standards
(1)	Carrying waste water to	(3)	(4)
43.	Secondary treatment plants Inorganic chemical industry Type of Tanneries		
	Chrome (metal compounds of		6.5-9.0
	Ywaste Water discharge) Throme (metal compounds of combined chrome and chrome		
	Cadmium.   Lead   and '	<b>7</b> 5	Not to exceed 600
	Mercury)   \( \sqrt{\text{Y}}	concentration concentration	45
		fter treatment in the chrome waste water stream	0.1
	-Vegetables tanneries pH	Total	<b>6.5</b> -9.0
		Manganese as Mn	Not to exceed 600  have made full contribution to a treatment. Those who have not
Note :-	The above standards will apply	to those tennary units which	have made full contribution to a
contribut	Elliuent treatment plant (CE	r-Natification No. S.O. 42	treatment. Those who have not ated January 18, 1988.
42.		ffluentsum as Cd	
1 1 1		Head as Db	0.2 6.9-8.5
		Head as Pb Uspended solids BOD (3days at 27 C)]	699
		BQD (3 days at 27 C)]	692
	I	honolico asase	10.0
		Suspended solids	300
Note:-	In additional to the above, total	heavy thetass are to be limited	th 7 mg/1. 90% survival in 96 hours
44.	Bullion Refining	Biográssay test	90% survival in 96 hours
	(waste-water discharge)	ead as Pb	8:5-8.5 9:2 3:9 2:0 2:0 2:0
		Chromoum as Cr Hexavalent	8:2 2 <b>Q</b>
		Stilphide as s	0:2 2:00
		Tivitale as in Nickel as Ni Free C12 as CI	70.0 2.8
		Zinc as Zn Zinc As ZN	1.0 2.8
		Total heavy metals	5.8 2:8
		Nickel as Ni	2.0
		Arsenic as As	0.1
		Cadmium as Cd	0.2
		Oil & Grease	10.0
4.5		Suspended solids	100
45.	Dye and Dye intermediate		
	Industry (waste water		
	discharge)	PH	6.0-8.5
		Colour, Hazen unit	400.0
		Suspended Solids	100.0
		{BOD (3 days at 27 C)]	100.0
		Oil & Grease	10.0

S1	Industry	Parameter	Standards
.No	3		
(1)	(2)	(3)	(4)
		Phenolics as C6H5OH Cadmium as Cd Copper as Cu Manganese as Mn Lead as Pb Mercury as Hg Nickel as Ni Zinc as Zn Chromium as Cr Hexavalent Total Bio- assay test	1.0 0.2 2.0 2.0 0.1 0.01 2.0 5.0 0.1 2.0 90%, Survival in 96 hour
47.	Noise Limits for Automobiles Free field at one meter in Db (A) at the Manufacturing stage to be Achieved by the year 1992.  (a) Motorcycle, Scooters and Three Wheelers (b) Passenger Cars (c) Passenger or commercial Vehicles up to 4 MT. (d) Passenger or Commercial Vehicles above 4 MT and up to 12 Mt (e) Passenger or Commercial Vehicles exceeding 12 Mt Domestic appliances and Construction Equipments at the Manufacturing stage to be Achieved By the year 1993.  (a) Window Air conditioners Of 1 ton to 1.5 ton (b) Air Cooler (c) Refrigerators (d) Diesel generators for domestic purposes (e) Compactors (rollers) front loaders, Concrete mixers, Cranes (moveable) Vibrators and Saws.	80 82 85 89 91 68 60 46 85-90 75	

Sl	Industry	Parameter	Standards
.No			2 333-333-42
(1)	(2)	(3)	(4)
48.	Glass Industry A.Sodalime and Borosilicate and other special Glass (other than Lead) (a) Furance: Capacity:	Emissions	
	(i) U. to a product draw capacity of 60 MT/Day	Particular matter	2.0 kg.hr
	(ii) product draw capacity more than 60 Mt/day	-do-	0.8kg/MT of product drawn
	(iii) For all capacities	Stack height	H=11 (Q)0.3 Where Q is the emission rate of SO2 in Kg/hr and H is stack height in meters
		Total fluorides NOX	5.0 mg/NM3 use of low NOX burners in new plants.
	(b) implementation of the following measures or fugitive emission control from other sections:  (i) raw materials should be transported in teak proff containers.  (ii) Cullet preparation should be dustfree using water spraying.  (iii) Batch preparation section should be cevered.  B Lead Glass:  (a) Furnance:	Particulate matter	50mg/NM3
	All Capacity	Lead	20mg/NM3
	Dust emission from furnace for ove standards.)	eeding dog house should be c	connected to control equipments and
	(b) Implimentation of the following measures for fugitive emission control from other section: (i) Batch mixing, proportioning section and transfer points should be covered and it should be connected to control equipments to meet following standards	Particulate Matter Lead	50 mg/NM3 20mg/NM3

Sl	Industry	Parameter	Standards
.No			
(1)	(2)	(3)	(4)
	<ul><li>(ii) Minimum Stack Height should be 30 meters in lead glass units.</li><li>(c) Pot furnace at Firozabad</li></ul>		
	Furnace:	Particulate matter	1200 mg/NM3
	pe more stringent standards than	those prescribed above.	ntral pollution control Board can
	Glass Industry (for all Effluents: categories)	PH Total Suspended solids Oil & Grease	6.5-8.5 100mg/L 10mg/L
49.	Lime klin Capacity: Upto 5T/day	Stack height -do-	A Hood should be provided with a stack of 30 meter height from ground level (including kiln height).
	Above 5t/day  More than 5t/Day and	-do-	H=14 (Q)0.3 Where Q is emission rate of SO2 in kg/hr and H= Stack Height in meters 500 mg/NM3
	upto40T/Day Above 40T/Day	Particulate matter -do-	150 1mg/NM3 150 mg/M3 concentration in
50.	[Slaughter house, Meat Effluents & Sea Food Industry: Category:		mg/L

Sl .No	Industry	Parameter	Standards
(1)	(2)	(3)	(4)
	A. Slaughter House. (a) Above 70 TL WK	[BOD (3) days at 27 C0] suspended solids	100 100
	(b) 70 TLWK & below B. Meat Processing	Oil & Grease [BOD (3) days at 27 C)]	10 500
	(a) Frozen Meat	[BOD (3) days at 27 C)] Suspended solids Oil & Grease	30 50 10
	(b) Raw Meat from own Slughter House	[BOD (30 days at 27 C)]	30
		Suspended solids Oil & Grease	50
Sl .No	(c ). Raw Meat from other sources.	Oil & Grease Parameter	Disposal via Screen and septic
(1)	(2) Sea Food Industry	(3) days at 27 C)]	<b>A</b>
	C. Bakery  (a) Bread and Bread &  Biscuit	Suspended solids Oil & Grease	50 10
Note :-		Rifled, (ii) In case of dispo	sat into municipal sewer where grease sepration units (iii) The
industri	s to treated the industries shall es having slaughter house aloung caregory as far as standards	he With mests at accessing in	grease sepration units (iii) The 200 will be considered in meat Disposal via septic tank
51.	ing category as far as standards (less than 20 Mt/day)   Food & Fruit effluents	Effluents	Concentration not Quanium
	Processing Industry: (b) Biscuit Production	2110,0110	To exceed mg/kl gm/mt
	(i) 10 T/Day & above	рН	Except ph of product 6.5-8.8
	A. Soft Drinks  (a) Fruit based/Synthetic(more than	[BOd (3days at 27 d C)]	300 6.5-8.5 Disposal via septic tank
	0.4 MT/day) bottles and D Confectioneries tetrapack	Effluents	6505
	(a) 4 T/day and above	Buspended solids suspended solids Oil & Grease BOB (3 days at 27 C)] BOd (3days at 27 d C)]	6558.5 58 30
	(b) Below 4 T/Pays than 0.4		Bisposal via septic tankı.
Note :- dischar	To resception the category of 'ged for the preceding 30 operation	unit fails" to average of da on days from the date of san	ily production and waste water pling shall be considered.
52.	Jute Processing Industry	Effluents	6 5-8 5
Note:-	(1) Water consumption for the J	-	bg01.5 cum/ ton of product frpm
January (2) at the		Oil & Grease	10 pwgver, as far as possible colour
should	bestemoved 4 MT/Day (10	~(Starys at 2' rate)]"	
53.	MTSYr)Pulp& Paper News Print/ Rayon Grade Plants of	Effluents	Disposal via septic tank Concentration in Mg/L except pH and TOCL.
	capacity above 24000 MT/Annum		
		рН	7.0-8.5
		[BOD (3 days at 27 d C)] COD	30 350
		Suspended solids	50
		[TOCL	2.0 Kg/ton of product
		Flow (total waste water discharge)	

Sl .No	Industry	Parameter	Standards
(1)	(2)	(3)	(4)
		(i) Large Pulp & Paper (ii) Large Rayon Grade/News print	200 Cum/ton of paper produced 150 Cum/ton of Paper Produced
54.	Small Pulp & paper plant of capacity up to 24000 MT/Annum:		200 Cym /ton nonon ma dyodd
	A.[Agrobased	Total waste-water discharge	200 Cum /ton paper produced
55	B. [Waste paper based		75 cum /ton of paper produced
55.	Common Treatment Plants: A. Primary Treatment	Effluents (Intel effluent Quality for CEPT) pH Temperature C Oil & Grease Phenolic compounds (as C6H5OH Cyanide (as CN) Chromium(haxavalent)(as Cr+6) Chromium (total) (as Cr) Copper (as Cu) Lead (as Pb) Nickel (as Ni) Zinc (as Zn)	(Concentration in mg/L) 5.5-9.0 45 20 5.0 5.0 2.0 2.0 3.0 1.0 3.0 15
		Zinc (as Zn) Arsenic (as As) Mercury (as Se) Cadmium (as Cd) Fluoride (as F) Boron (as B)	0.2 0.01 1.0 15 2.0
		Radioactive Materials alpha emitters, Hc/ml Beta emitters, Hc/ml	10-7

Note:-(1) These standards apply to the small scale industries, i.e total discharge up to 25 KL/day.

(2) For each CEPT and its constituent units, the State Board will prescribe standards as per the local needs and conditions; these can be more stringent than those prescribed above, However, in case of clusters of units, the State Boards with the concurrence of CPCB in wiring, may prescribe suitable limits.

Sl .No	Industry	Parameter	Standards	
(1)	(2)	(3)	(4)	
Into in				
	surface	<u> </u>		
	B.Treated Effluent quality concentration in mg/1 except pH & Temperature of common effluent treatment plant			
	pH [BOD (3 days at 27 0C)] Oil & Grease Temperature	5.5-9.0 5.5-9.0 30 10 10 10	5.5-9.0 100 20	
		Shall not exceed 40 dC in any section of the stream within 15 meters downstream from the effluent outlet.	45 dC at the point of discharge	
	Suspended solids	100 200	(a) For process waste waters-100 (b) For cooling water effluent 10 percent above total suspended matter of effluent cooling water.	
	Dissolved solids (inorganic)	2100 2100		
	Total residual chlorine	1.0	1.0	
	Ammnical Notrogen	50	50	
	(as N) Total Kjeldahl nitrogen (as N)	100	100	
	Chemical Qxygen demand.	250	250	

4) 0.2 0.01 0.1
0.2 0.01 0.1
0.1
1.0
1.0
2.0
3.0
15
0.05
5.0
0.2
15
5.0
Absent
5.0}
our as far as possible.
Quantium per product
Processed
3 m3 /Kl of milk
Quantium per raw hide
Processed
28 m3/T
2

Sl	Industry	Parameter		Standards	
.No	(2)	(2)			
(1) 58.	(2) Natural Rubber	(3) Centrifuging &creaming units		(4)	
56.	Processing industry			Crape and crumb units For disposal into For disposal	
	Trocessing maastry	For disposal for disposal on land Into inland for irrigation		Inland surface	on land for
		Surface water	ation	Water	irrigation
					8
		(concentration in mg/1, except pH		(concentration in mg/1 except pH	
		and quantium of w	aste waster	and quantium of waste water	
		generation)		generation)	
	nH Total	6.8 6-8	)	6-8	6-8
	pH Total Kjeldahl Nitrogen		) ***]	50	2[***]
	as N)		, ***]	25	2[***]
	Amonical nitrogen	50 100		30	100
	(as N)	30 100	,	30	100
	[BOD (3 days at 27	250 2[*	**]	250	2[***]
	dC)]	10 20		10	20
	COD		**]	2	2[***]
	Oil & Grease	2100 N		2100	NP
	Sulphide (as S)	100 200		100	200
	TDS	5 lit/Kg of 8 lit/k		40 lit/kg of	50 lit/kg of
	SS	Product Prod		Product	product
	Quantium of waste water	Processed proces	ssed	Processed	processed
	Generation				
	Generation				
59.	Bagasse-fired	Emissions		(concentration in m	g/1)
	boilers			•	
	(a) Step grate	Particulate matter		250	
	(b) Horse shoe/	Particulate matter		500(12%CO2)	
	pulsating grate	D : 1		0010(100/ G00)	
	(c) spreader stroker	Particulate matter		8010(12% CO2)	
Note:	Note: In the case of horse shoe and spreader stroker boilers, if more than one boiler is attached to as				s attached to as
		all be fixed based on ad			
stack.	, , , , , , , , , , , , , , , , , , ,				1100000 11 1011
60.	Man-made fibre	Effluents		(Concentration in 1	ng/1 except for
	industry synthetic)			pH)	-
		pH		5.5-9.0	
		Suspended solids		100	
		[BOD (3 days at 27 dC0]		30	
		Zinc (as Zn)		1	

Sl .No	Industry	Parameter	Standards
(1)	(2)	(3)	(4)
61.	Ceramic Industry A. Kiln	Emissions	(concentration in mg/NM)
	(a)Tunnel Top	Particular matter	150
	Hat, Chamber	Fluoride	10
	Trat, Chamber	Chloride	100
		Sulphur matter	1[**]
	(b)Down draft	Particulate matter	1200
	(b)Down draft	Fluoride	10
		Chloride	100
		Sulphur dioxide	1[**]
		Sulphul dioxide	<sup>1</sup> L
	(c) Shuttle	Particulate matter	150
		Fluoride	10
		Chloride	100
		Sulphur dioxide	1 [**]
	(d) Vertical shaft kiln	Particulate matter	250
		Fluoride	10
		Sulphur dioxide	1 [**]
	(e) Tank Furnace	Particulate matter	150
		Fluoride	10
		Sulphur dioxide	1[**]
	B. Raw material handling		
	processing and operations (a) Dry raw materials handling and processing operations	Particulate matter	150
	(b) Basic raw material and	Particulate matter	2[*]
	processing operations (c ) Other sources of air pollution generation	Particulate matter	2[*]

Sl	Industry	Parameter	Standards		
.No					
(1)	(2)	(3)	(4)		
	- Oxygen reference level for				
mentio	ned at A (c) is 18% for those at	A (b) ,A (d), and A (e) is 8%	⁄о.		
	1. The standards for sulphur dioxide in terms of stack height limits for kilns with various				
capacit	ies of coal consumption shall be	as indicated below			
	Coal consumed per day		Stack height		
	L 4 0.5 M				
	Less than 8.5 Mt		9m		
	More than 8.5 to 21 MT More than 21 to 42 MT		12m 15m		
	More than 42 to 64 MT		18m		
S1	More than by the true MT	Parameter	21m Standards		
.No	More than 104 to 105 Mt		24m		
(1)	Abre than 105 to 126 MT	(3)	27m (4)		
2[62	Miscospafilannen myarn	Effluents	30m or using contration in		
	More}		H=14 (Qgng/3 (XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX		
2. all p	ssible stesentive measures show	ld be taken to control pollut	tion as far as practicable.		
	dbrauemiasynthetic undustry)				
	(a) Dryers	***			
	(i) Fuel fired dryers	Particulate matter	150   55-9.0 15*1   100		
	(ii) For heat recovery dryers	Puspended solider FROD (3days at 27 dC)]			
	(b) Mechanical finishing	Particuladaysatte 7 dC)] Zinc (as Zn)	1[*}   30   5}		
63.	operation Starch imendustry of Maize		1 - 1		
05.		Stackentsight pH	A. hood should be provided with a stack of 30 metre		
	Praducte Capacity:	BOD			
		(3 days at 27 dC)	height from ground level		
		Suspended solids	(including Klin height) H= 14 (Q90.3 <sup>m3</sup> / tonne of		
	Upto 5T/day	Waste water discharge	maize processed.		
	opic c 1, amy		Where Q is emission rate		
	Above 5T/day	Do	of SO2 in kg/hr and H=		
		Note: The prescribed lim	itstakkrh BSP in met Ruspended		
		solids shall be made mo	re ostringent for less stringent		
	More than 5T/day	1 001 010 0010000 1110000001	ions and local requirements as		
		mentioned below:	150 mg/NM		
	And up to40T/day	De BOD shall be made s	tringent up to 30 mg/1 if the		
37 . 7		supply.	is a source for drinking water		
	n this notification		up to 350 mg/1 for applying on		
_	sical height of the stack	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	s designed and operated as a		
	ission of sulpurdioxide in kg/hr tric tones	=	n with the requisite monitoring		
m- met			water from the land after		
III- IIICt	les	_	o satisfy a limit of 30 mg/ of		
		BOD and 10 mg/1 of nitra	ate expressed as "N". The net		
			uality should not be more than		
			1 of nitrate expressed as "N".		
			l up to 350 mg/1 for discharge		
			leads to a secondary biological		
		treatment system.	1.1 11 1 450		
		(iv) suspended solids shall be allowed up to 450 mg/ 1			
		_	sewer, if such sewer leads to a		
		secondary biological treatm	•		
			g of sludge, the industry shall		
		Control Board.	e respective State Pollution		
		Common Board.			

Sl .No	Industry	Parameter	Standards	
(1)	(2)	(3)	(4)	
64.	Beehive hard coke oven (i) New unit	Emissions: Particulate matter (corrected to 6% CO2)	150 mg/Nm	
	(ii) Exixting units	Hydrocarbons Particulate matter (corrected to 6% CO2)	25 ppm 350 mg/Nm	
		Note:- For control of emissions and proper dispensation of pollutants the following guidelines shall be followed:- (i) Units set up after the publication of this notification shall be treated as new units. (ii) A minimum stack height of 20 metres shall be provided by each unit. (iii) Emissions from coke ovens shall be channelised through a tunnel and fanally emitted through a stack. Damper adjustment techniques shall be used to have optimum heat utilization and also to control the emission of unburnt carbon particles and combustible flue gases. (iv) Wet scrubbing system or waste heat utilization for power generation or byproduct recovery systems should be installed preferably to achieve the prescribed standards. (v) After four years from the date of this notification, all the existing units shall comply with the standards prescribed for the new units.		
65.	Briquette industry (Coal) (a) Units having capacity less than 10 tonnes.  (b) Units having capacity 10 tonnes or more	Emissions Particulate matter (corrected to 6% Co2)  Particulate matter (corrected to 6% Co2)	350 mg/Nm	
		Notes:- For control of emissions/ and proper of dispersal of pollutants, the following guidelines shall be followed by the industry: -  (i) A minimum stack height of 20 metres shall be provided.  (ii) All ovens shall be modified to single chimney multioven systems.  (iii) Emissions from ovens shall be channelised through in-built draft stack. Optimum heat utilization technique shall be used.  (iv) In case of units having capacity 10 tonnes and above, wet scrubbing system shall be provided to control airpollution.		

Sl .No	Industry	Parameter		Standards
(1)	(2)	(3)		(4)
66.	Soft coke Industry	Particulate matter (corrected to 6% Co2)		350 mg/Nm
67.	Edible Oil and Vanconti	Note:- Wet scrubbing recovery system shall be Guidelines for Emissions Environment (applicable 64, 65 and 66);  a) Water used for quence recirculated and reused the by Leakage in the oven so nay suitable paste and leaguitive emission.  Guidelines for Coal (applicable to industries and an industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).  Guidelines for Coal (applicable to industries and leaguitive emission).	provided. s control to for industri hing and we be r sprinking are g the plant eveloped al	improve Work Zone less at Serial Numbers et scrubbing shall be in-pits. Ed by bantonite or by naintenance to avoid and Crushing Plant imber 64, 65 and 66) be carried out with the materials from naterial by sprinkling et carried out in an arrangement shall be a and on land around shall be asphalted or ong the boundary of
6/.	Edible Oil and Vanaspati Industry	Temperature	l	than 5 dC above temperature of the vaterbody.

Sl .No	Industry	Parameter		Standards
(1)	(2)	(3)		(4)
		pН		6.5-8.5
		suspended solids		150/mg/1
		Oil & Grease		20mg/1
		BOD (3 days at 27 dC)		100 mg/1
		COD		200 mg/1
		Wastewater Discharge:		2.0 cum/tonne of
				product (oil)
		(i) Solvent extraction		2.0 cum/tonne of
		(ii) Refinery/Vanaspati		product (refined
		(:::) T	£14	oil/vanaspati)
		(iii) Intergrated unit of		4.0 cum/tonne of refined oil/vanaspati
		extraction and refinery/ v	anaspan	produced.
		(iv) Barometric cooling	water/De-	15.0 cum/tonne of
		odoriser water	Water/De	refined oil/vanaspati
		Note:-		TOTAL CITY WILLS PART
		(i) The above standards shall be applicable to wastewate		
		from processes and cooli		11
		(ii) BOD shall be made stringent up to 30 mg/1 if the		
		recipient fresh water body is source of drinking water supply		
		(iii) The Standards for boiler emissions shall be applicable		
		prescribed under Sch. 1 of these rules.		
68.	Organic Chemicals	Effluents:		
	manufachring industry			
	(a) Compulsory pH		6.5-8.5	
	Parameters	BOD (3 days at 27 dC)	100mg/1	
	1 drameters	Oil &Grease	100mg/1	
		Bio-assay test		90% survival after 96
				h fish at 100% effluent
	(b) Additional		(mg/1)	
	Parameters	Nitrate (as N)	10	
		Arsenic	0.2	
		Hexavalent chromium	0.1	
		Total Chromium	1.0	
		Lead	0.1	
		Cyanide as CN	0.2	
		Zinc	0.5	

Sl .No	Industry	Parameter		Standards
(1)	(2)	(3)		(4)
		Mercury Copper Nickel Phenolics as C6H5OH Suphide		0.01 2.0 2.0 5.0 2.0
		be modeffluer mg/l. sidentificase the incomplete system done of (iii) These small-state in the state of the state of the small-state of the state of the state of the small-state of the state of the state of the small-state of the state of	onitored. If nt is persis such industry by chemical inese are fou zardous sa to be toxic cals Rules, ate Boards in dustries to a stipulating on case-to-ca standards scale daterg andards for able as per tions. In this groal alcohols, ph	are not applicable to gent (formulating units). boilar emission shall be r the existing emission oup are haloaliphatics, nenols, esters, acids and
		(alcohols, esters, acids, amide) and detergents.	* *	
69.	Flour Mill's	Efflluents: pH BOD (3days at 27 oC) Total suspended solids Oil & grease Wastewater discharge	6.5-8.5 100 mg/1 100mg/1 10mg/1 2 cubic m processed.	netre per tonne of wheat
		facilities. The drainage vertreatment has to satisfy mg/l of nitrate expressed water quality should not mg/l and 10 mg/l of nitrate (iii) BOD shall be allowed a town sewer. If such settreatment system.  (iv) Suspended solids shall be allowed at the settreatment system.	made string ody is a so dy is a so dy is a so ded up to 35 d is design tem with twater from a limit of 3 as "N". The be more that the expressed up to 350 wer leads to sewer. If	gent up to 30 mg/l if the ource fo drinking water 50 mg/l for applying on ned and operated as a the requisite monitoring the land after secondary 30 mg/l of BOD and 10 ne net addition to ground an 3 mg/l of BOD and 10 d as "N".  O mg/l for discharge into o a secondary biological wed up to 450 mg/l for such sewer leads to a

Sl .No	Industry	Parameter		Standards
(1)	(2)	(3)		(4)
70.	Boilers (small)	Steam generation capacit	y (ton/hour)	Particulate emission
		Less than 2		matter (mg/ NM)
		2 to less than 10		1200
		10 to less than 15		800
		15 and above		600
CI	In desature	Donomoton		150
Sl .No	Industry			be the references value for
(1)	(2)	particulate matter emission		
(1)	(2)	Chi I nese limits snall su	persede the ear	Dier limits notified under onment (Protection) Act.
		1980 ond and Reanolic.   (iii) Samo And Bas 166 b 51		ated 30 <sup>th</sup> August, 1990.
				d finale the required steel
		heights with the Soiler sha		d fuels, the required stach
		Heyanioles as CN	0.2	
		Whore He at Man stack he	eight in metre 0	from the ground level
		Q Propersion rate in		
		In no case the stack heigh		than 11 metres.
				istossinglistove formula
		the Hiexachloride mg/Ni	m³ for SO <sub>2</sub> bo	nission shall be met by
				t with a minimum stack
		heighingthquisetres.	45	
71.	Pesticide Industry	(i) Companoxyc Planide tr		99t pH
		pHZiram	6.5-8.5 10	00
		BOD (9 days at 27oC)	100   40	
		Oil and Cate ase	110 1-0	000
		Suspended solids	100	00
		Bioastagest: Other/below		090 % survival of fish
		Mentioned pesticides		ours with 90 % effluent
		individually	l l	dilution water. Test shall
	Other pesticides:	marvidually	6502-197	out as per IS:
	(i) Insecticides:	(ii) Additional Parametre		1
	Aluminium Phosphide	Lindameavy metal	Pyrethrum ex	tract
	Dichlorovos	Malateiopper	Quinalphos	·
	EDTC Mixer	Methylangamide	Monogroptop	hos
	Ethylene dibromide	Nicotine Sulphate	Carbagy 1	
	Eithion	Oxydenecton/Methyl	End <b>o sou</b> lfan	
	Fenitrothion	MethylnParathion	Fengalerate	
	Lime sulphur	Phosphamidenlike	Phosatell not	t exceed 5 times the
	Temephose	Nickel		water standards (BIS)
			individual	
	Fungicides:			- 1
	Aureofungin		Orgaomercuri	
	n ·		(MEMC & PI	,
	Barium		(Sulphur (Col	loidal, Wettable & Dust)
	Polysulphide		Stanta a s1'	
	Cuprous Oxide Ferbam		Steptoccyclin Thiram	e
	Ferbam Mancozeb		Zineb	
	Manab		Carbendazim	
	ivialiau		Carbendazim	

Sl	Industry	Parameter	Standards
.No	·		
(1)	(2)	(3)	(4)
	Nickel Chloride	Tridemorph	
	(iii) Rodenticides:	(iv) Nematicides:	
	Comafury1	Metham N- Sodium	(v) Weedicides:
	Warfarin		Fluchioraslin
	Zinc Phosphide		Isoprturon
	(iv) Plant growth		Butachlor
	Regeulanta		Anilphos
	Chloromequat		
	Chloride		
	Nemphalene		
	Acetis Acid		
	(vii) Any Other		
	pesticide not specified		
	above.		

Note:- (1) Limits shall be complied with at the end of the treatment plant before any dilution.

- (2) From the Additional Parameters specified in 71 (ii), only the relevant parameters [based on the raw materials used and products manufactured] may be prescribed by the concerned State Board on a case-to-case basis.
- (3) No Limit for COD is prescribed. If the COD in a treated effluent is persistently more than 250 mg/l, such industrial units are required to identify the chemicals causing the same. In case, these are found to be toxic as defined in Sch. I of the Hazardous Chemcials Rules, 1989, the State Board in such cases may direct the industries to install treatment, stipulating time limit. This may be done on a case-to-case basis.
- (4) Solar evaporation followed by incineration is a recognnised practice, provides the guidelines of solar evaporation as given below are followed.

Guidelines on solar evaporation system or waste water from pesticide industry.

- (i) Solar evaporation pans shall be constructed in such a way that the bottom is at least one metre above the gound level.
- (ii) Solar evaporation pans shall be leak proof and of impervious construction and designed as per IS: 7290.
- (iii) The solar evaporation pans shall be designed on the basis of evaporation rate matching to the output of waste water.
- (iv) Waste water must be pre-treated as below before subjecting to solar evaporation :
- (a) Oil and grease and floating organics shall be removed so that rate of evaporation is not affected.
- (b) Acidic/Alkaline waste must be neutralized before solar evaporation to maintain P<sup>H</sup> in the range of 6.5 to 8.5.
- (c) Toxic volatile matter shall be removed so as not to cause air pollution.
- (v) During the rainy season, storm water shall not be allowed to mix with process waste and enter the pans. The waste water shall in no case outflow from the evaporation pans. Altermative arrangements shall be made to hold the waste water in proper impervious tanks and if necessary, force evaporated.
- (vi) In no circumstances, the liquid effluent shall be discharged without conforming to the minimal national standards or stored in a holding arrangement which is likely to cause pollution.
- (vii) The Sludge from the solar evaporation pans shll be incinerated or diposed as per the guidelines for management and handling of hazardous waste, published by the Ministry of Environment and Forests, Government of India, after obtaining authorization from the State Pollution Control Board under the Hazardous Wastes (Handling and Management) Rules, 1989.
- (viii) The facility shall be protected form flood and storm to prevent embankments from erosion or any other damage which may render any portion inoperable.
- (ix) Facilities shall have protective enclosed to keep wildlife, domestic animals, unauthorised, persons, etc, away.

72.	Oil Drilling and gas		
	Extraction Industry		
	A.standards for Liquid		
	Effluent		
	1.0 On-shore facilities		
	(For Marine Displosal)		
		pН	5.5-9.0
		Oil and grease	10mg/1
		Suspended solids	100mg/1
		BOD (3 days at 27 oC)	30mg/1

Note:- (i) For on-shore discharge of effluents, in addition to the standards prescribed above, proper marine outfall has to be provide to achieve the individual pollutant concentration level in sea water below their toxicity limits as given below, within a distance of 50 metres from the discharge point, in order to protect the marine aquatic life:

Parameter Toxicity limit, mg/l

Chromium as Cr 0.1 Copper, as CU 0.05 Cyanide, as CN 0.005 Fluoride, as F 1.5 Lead, as Pb 0.05 Mercury, as Hg 0.01 Nickel, as Ni 0.1 Zinc, as Zn 0.1

(ii) Oil and gas drilling and processing facilities, situated on land and away from saline water sink, may opt either for disposal of treated water by on-shore disposal of by re-injection in abandoned well, which is allowed only below a depth of 1000 metres from the ground level. In case of reinjection in abandoned well the effluent have to comply only with respect to suspended solieds and oil and grease at 100 mg/l and 10 mg/l, respectively. For on-shore disposal, the permissible limits are given below:

Sl.No.	Parameter	On-shore discharge standards (not to exceed)
1	рН	5.5-9.0
2.	Temperature	40oC
3.	Suspended solids	100 mg/1
4	Zinc	2mg/1
5	BOd	30mg/1
6	COD	100 mg/1
7	Chlorides	600 mg/1
8	Sulphates	1000 mg/1
9	TDS	2100 mg/1
10	%sodium	60 mg/1
11	Oil and grease	10 mg/1
12	Phenolics	1.2 mg/1
13	Cyanides	0.2 mg/1

Sl.No.	Parameter	On-shore discharge standards (not to exceed)
(1)	(2)	(3)
		(4)
14	Fluorides	1.5/mg/1
15	Sulphides	2.0mg/1
16	Chromium (Cr+6)	0.1mg/1
17	Chromium (total)	1.0mg/1
18	Copper	0.2mg/ $1$
19	Lead	0.1 mg/1
20	Mercury	0.01  mg/1
21	Nickel	3.0mg/1

#### 2.0 Off – shore facilities:

For off-shore discharge of effluents, the oil content of the treated effluent without dilution shall not exceed 40 mg/l for 95% of the observation and shall never exceed 100 mg/l. three 8-hourly grab samples are required to be collected daily and the average value of oil and grease content of the three samples shall comply with these standards.

B. Guidelines for Discharge of

Gaseous Emission:

- 1 0 DG sets
- 1.1 DG sets at drill site as well as production station shall conform with the norm notified under the Environment (Protection) Act, 1986.
- 2.0 Elevated / Ground flares.
- 2.1 Cold Venting of gases shall never be resorted to and all the gaseous emissions are to be flared.
- 2.2 All glaring shall be done by elevated flares except where there is any effect on crop production in adjoining areas due to the flaring. In such cases, on may adopt ground flaring.
- 2.3 IN case of ground flare, to minimize the effects of flaring, the flare pit at Group Gathering Station (GGS) / Oil Collecting Station (OCS) and Group Collection Station (GCS) shall be made of RCC surrounded by a permanent wall (made of refractory brick) of minimum 5m height, to reduce the radiation and glaring effects in the adjoining areas.
- 2.4 A green belt of 100 m width may be developed around the flare after the refractory wall in case of ground flaring.
- 2.5 If the ground flaring with provision of green belt is not feasible, enclosed ground flare system shall be adopted, and be designed with proper enclosure height, to meet the ground level concentration (GLC) requirement.
- 2.6 In case of elevated flaring, the minimum stack height shall be 30m. Height of the stack shall be such that the max. GLC never exceeds the prescribed ambient air quality limit.
- 3.0 Burning of effluent in the pits shall not be carried out at any stage.
- C. Guidelines for Disposal of Solid Waste:
- 1.0 Disposal of drill cuttings.
- 1.1 The cutting shall be conveyed through a conveyor system to the disposal pit after proper washing.
- 1.2 No drill cuttings (of any composition) shall be disposed off-shore. For off-shore installation, drill cuttings separated from mud, shall be transported on-shore through supply vessels for secured land-fill disposal as per Ministry of Environment and Forests guidelines. The site shall be approved by the concerned authority (State Government /State Pollution Control Board).
- 1.3 The disposal of drill cuttings (on-shore) shall conform to the guidelines provided by the Ministry of Environment and Forests.
- 1.4 The secured land-fill pit shall be covered with a thick layer of local top soil provided with proper top slope, after drillings operation is over.
- 2.0 Disposal of drilling mud.
- 2.1 The unusable portion of the drilling mud (of any composition); after reclamation shall be

disposal of only at a secured land-fill site approved by the concerned authority (State Government/State Pollution Control Boards). The Disposal of mud shall conform to the guidelines provided by the Ministry of Environment and Forests under the Hazardous Wastes (management and Handling) Rules, 1989.

- 2.2 No mud (of any composition) shall be disposed off-shore. For off-shore installation, the unusable portion of the mud shall be brought back to the shore for disposal in a secured land, fill.
- 2.3 Only water-based mud system shall be used, the mud, after they become unusable, shall be properly treated/incinerated, in a centralized treatment facility. In case of off-shore installation, these may be brought to the shore and treated.
- 3.0 Production stage solid waste disposal.
- 3.1 The dried sludge from waste water treatment plant and other solids wastes at production stage shall be disposed in a secured land-fill.
- 3.2 In case oil content in the sludge is high, it shall be properly treated/incinerated and ash shall be disposed of in a secured land-fill.

Less th	an 15 000 bricks ner day (	ess than 15ft Minin	num stack heig	ht of 22m or	
Trench	an 15,000 bricks per day (l width) Industry	Parameter	idili stack neig	Standards	
Trench .No	Width	Induc	eed draught fan	operating with minimum	
(1)	(2)	(3) draw	tht of 50 mm	vater Gauge with 12m	
73.	Pharmaceuticals	_	· I		
15,000	2industry (Bulk drugs): 15	22 ft transh Minin	num stock hojo	tht of 27m with	
13,000-	50,000 Blicks pel day/(13-	(i) Compulsory parame	ters not gotting	mg/L except pH)	
widii)	30,000 pricks per day (15)	pH Induc	allollal setting	5.5-8-5ting with minimum	
		Oil and grease	bt of 50 mm	Speraning with minimum []	
		BOD (3 days at 27oC)	gnt of 39 min w	vater Gauge with 15m	
M 41	20 000 1 :: 1 1	Total suspended solids	neigni	100-620	
	an 30,000 bricks per day	Bioassay test	num stack neig	100 ht of 30m with 90% surviyal after 96 hours chamber offlyent test shall	
trench v	wiatn)	gravit	tational setting	co. 100%, effluent test shall	
		Inquo	ed draught lan	o 100% effluent test shall operating with minimum be carried out as aper IS:	
		araug	gnt of 50 mm w	og carried out as 7 per IS: (5582-1971)	
ш.г.				Mg/December 31, 1997 and	
				1 by December 31, 1997 and []	
no new	moving chimney kilns sha	III of altowed to come up	). 	0.2	
IV. Co.	nsidering the immediate	need to protect the top Chromium (Hexavalent	soil and to fir	d ways for safe disposal /	
				kmanufacuring units within	
		ermar power plant, shal Cyanide	ii utilize fiyasi	l in optimal proportion for	
	bricks.	Phenolies (C6H5OH)		1.0	
	a Ash Industry	Sulphides (as S)	<b>I</b>	2.0	
(Sol	vay Process)	Phosphate (as P)		5.0	
Note:-	(I) The limit of BOD (3 da			t is discharged directly to a	
	ater body.			and the discount of the discou	
	2	e applicable to bulk drug	manufacturing	g units depending upon the	
` ′	and product	whenever to own was	,	s unit depending upon the	
		ed BMINASI(REGIRIE	NTABODY SP	FOR The treated effluent is	
				nicals can and surfacenwater	
case the	esePare found to be toxic	as defined in the Hazard	Sols Chemical	s Kules, 1989 (Sch. I), the	
				reatment system within the	
	ed With & large. This may be			10mg/1	
.74.	ESHISBENDESTANLIANUS SOF		00mg/1	100mg/1	
' ' ' '	hannoniacal nitrogen	5  mg/1 50	Omg/1	30mg/1	
1 Mini	mat hatisation star	•	5hours	96mg/1	
Size	Kil	n Capacity survival 90	0% survival	Maximumal mit for the	
				Concentration of particulate	
Note:	- MINAS for disposal in b	rackish and inland surfac	e water are wi	thout ant dilutions) cum)	
1Standa	ards for Dual Process soda	Ash Plants:		3	
Small	Less than 15 000 bric	ks per day (les than 15 ft	trench width)	1000	
Mediun	· · · · · · · · · · · · · · · · · · ·	per day (15.22 ft. trench	/	750	
Large More than 30,000 bricks per day (more than 22 ft. trench width)					
Note: - The above particulate matter emission limits are achievable by installing fixed chimney					
high	The above particulate in	and dimesion illine are	acine value u	, mounting fixed chilling	
_	II. Stack Heigh Regulation				
The following stack heights are recommended for optional dispersion of particulate					
matter:-					
matter.	Kiln Capacit	W.	Sto	ck Height	
	Kiiii Capacit	y	Sia	2	
1	1			۷	

Parameter	MINAS	
	(Inland Surface Water)	
рН	6.5-8.0	
Ammoniacal niotrogen, as N (mg/1)	50	
Nitrate nitrogen, as N (mg/1)	10	
Cyanide, as CN (mg/1)	0.2	
Hexavalent chromium (mg/1)	0.1	
Total Chromimum (mg/1)	2.0	
Suspended solids (mg/1)	100	
Oil and Grease	10	

Note: O present by the supported within two (2) As 5 Phebyrodise Decomberting 6 the forest implementation schedule shall be periodically submitted Bullie shill bery to April State 950 (intifour Concepto) Bitiard, and Central Problem id 1980 (for the states capitals / UTs and metro cities), and by 1<sup>st</sup> April, 2000 for the entire country.

(16) Phoisphonous mountainings od itivias Challe Gabrert:

Shatedards for Sulphur Dioxide emission from Cupola furnace:

(a) Above specification tillies to leaded as well as unleaded petrology specification to leaded as well as unleaded petrology.

(b) For new refineries coming up during or after 19997 specification applicable by 2000 for

Sulphaexistinger (\$02) emsisable applicable by 1997. 300 mg/NM at 12% CO corrections

To achieve the standards, foundries may install scrubber, followed by a stack of height six times the dispersion of Diesel Fuel emission-related Parameters:
Show the cupola beyond the charging door.
The case due to some technical reasons, installation of scrubber is not possible, then value of SO2 to the ambient air has to be effected through the stack height.

(ii) Cetane Number, Min

45.0 (2)

P:9

p.9 Specifications of Motor Gasoline for Emission related Parameters:

SI No. Recovery at of Max 95 per cent Requirement Method of Test ref. to P: of IS:1448

(i) Reid Vapour Pressure at 380°C, RPa 35 to 70

(ii) Benzene ulphur per cent by volume, Max 5.0(1)

(iii) Benzene per cent by volume, Max 5.0(1)

(iii) Benzene per cent by volume, Max 5.0(1)

(iv) Benzene per cent by volume, Max 5.0(1)

(iv) Support, Pressure at 380°C, RPa 35 to 70

(iv) Benzene per cent by volume, Max 5.0(1)

(iv) Benzene per cent by volume, Max 6.15 (low leaded P:38

(iv) Support, Pressure at 380°C, RPa 35 to 70

(iv) Support, Pressure at 380°C, RPa 35 to 70

(iv) Benzene per cent by glass (Pb) g/1, Max 6.15 (low leaded P:38

(iv) Support, Pressure at 380°C, RPa 35 to 70

(iv) Support, Pressure at 380°C, RPa 35 to 70

(iv) Benzene per cent by glass (Pb) g/1, Max 6.15 (low leaded P:38

(iv) Support, Pressure at 380°C, RPa 35 to 70

(iv) Benzene per cent by glass (Pb) g/1, Max 6.15 (low leaded P:38

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(iv) Support, Pressure at 380°C, RPa 35 to 70

(iv) Benzene per cent by glass (Pb) g/1, Max 6.15 (low leaded P:38

(iv) Support, Pressure at 380°C, Requirement Method of Test ref. to P: of IS:1448

(iv) Benzene per cent by glass (Pb) g/1, Max 6.15 (low leaded P:38

(iv) Support, Pressure at 380°C, Requirement Method of Test ref. to P: of IS:1448

(iv) Benzene per cent by glass (Pb) g/1, Max 6.15 (low leaded P:38

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(iv) Benzene per cent by glass (Pb) g/1, Max 6.15 (low leaded P:38

(iv) Support, Pressure at 380°C, Requirement Method of Test ref. to P: of IS:1448

(iv) Benzene per cent by glass (Pb) g/1, Max 6.15 (low leaded P:38

(iv) Support, Pressure at 380°C, Requirement Method of Test ref.

ASTICLE TO THE STATE OF THE STA

(MTBE, ETBE) Alchohol, (a) Above specifications apply to HSD only.

the Fourier coming furing or after 1997, specification applicable by 2000 for existing refineries shall be applicable by 1997.

(c) 'P' refers to parts of IS: 1448 ")

S.NO	Industry	Parametre	Stand	lards
1	2	3	4	5
79.	Coke oven plants	Fugitive Visible Emissions		
	By product recovery	(a) Leakage from door	5[PLD]	10[PLD]
		(b) Leakage from charging	1 [PLL]	1 [PLL]
		lids		
		(c) Leaking from AP Covers	4[PLO]	4 [PLO]
		(d) Charging emission	16	50
		(second/charge)	(with HPLA)	(with HPLA)
	Stack Emissions of Cok	te oven		
	(a) SO (mg/Nm)		800	800
	(b) NOx (mg/Nm)		500	500
	(c) SPM (mg/Nm)		50	50

	(a) SPM emission during charging (stack emission) mg/Nm. (b) SPM emission during coke pushing (stack emission) gm/ton of coke	5		5	
	r in coke oven gas used for	800		800	
heatin	g (mg/Nm)				
Emissi	on for quenching operation				
Particu	late matter gm/ton of coke	50		50	
produc	ed				
Benzo-	Pyerine (BOP) concentration in	work			
	ir (ug/m)				
1	2	3	4		5
Battery area (top of the battery) 5					5
	Other units in coke	oven plant	2		2
	Ambient standards	(ng/m)	10		10

- For control of emissions and to maintain environment quality in work zone area, the following guidelines shall be followed, namely:-
- (i) New coke oven units shall follow any of the low- emission procedures, such as, coke-dry cooling, non –recovery coke-ovens. Indirect quenching process, jumbo coke-oven reactor, modified wet quenching system with appropriate environment controls (e.g baffles).filtering media, collection and treatment of residual water from quench tower and recycling: use of process water as quenching water shall not be permissible).
- (ii) Effective pollution control measure (for e.g extensive maintenance and cleaning of oven doors and frame seals, ascension pipes, charging holes and lids and other equipment: On –main charging system (HPLA); Luting charging holes with clay suspension: Modified guide/transfer car with emission control system etc.) shall be taken to reduce coal charging and coke pushing emissions. The bleeder of the coke oven shall be flared.
- (iii) In the case of existing coke- ovens with wet quenching, the new procedures as in (i) and (ii) shall be adopted and emission standards achieved within four years (by 2001).

Note: - Units set up after the publication of this notification shall be treated as new units.)

#### AMBIENT AIR QUALITY STANDARDS IN RESPECT OF NOISE.

Area Code	Category of Area	Limits in DB(A) Day Time	Leg. Night Time
(A)	Industrial area	75	70
(B)	Commercial area	65	56
(C)	Residential area	55	45
(D)	Silence Zone	50	40

Notes:- (1) Day time is reckoned in between 6 a.m and 9 p.m

- (2) Night time is reckoned in between 9 p.m and 6 a.m.
- (3) Silence zone is defined as areas up to 100 metres around such premises as hospitals, educational institution and Courts. The silence zones are to be declared by the Competent Authority.

Use of vehicular horns, loudspeakers and bursting of crackers shall be banned in these zones.

(4) Mixed categories of areas should be declared one of the four above- mentioned category by the competent Authority and the corresponding standards shall apply.}

# [SCHEDULE IV]

(See rule 3)

Standards for emission of smoke, vapor, etc. from motro vehicles:

- (1) Every motor vehicle shall be manufactured and maintained in such condition or oily substance do not emit therefrom.
- (2) On and from the 1<sup>st</sup> day of March, 1990, every motor vehicle in use shall comply with the following standards:
- (a) Idling CO (Carbon monoxide) emission limit for all four wheeled petrol driven vehicles shall not exceed 3 per cent. By volume;
- (b) Idling CO emission limit for all two and three wheeled petrol driven vehicles shall not exceed 4.5 percent by volume;
- (c) smoke density for all diesel driven vehicles shall be as follows:

Method of Test	Maximum smoke density		
	Light absorption	Bosch Units	Hartridge Units
(a) Full load at a speed of 60% to 70% Maximum engine rated speed declared	3.1	5.2	75
By the manufacturer. (b) Free acceleration	2.3		65

- (3) On and from the 1<sup>st</sup> day of April , 1991, all petrol driven vehicles shall be so manufactured that they comply with the mass emission standards as specified at Annexure "I". The breakdown of the operating cycle used for the test shall be as specified in Annexure "II" to this schedule.
- (4) On and from the 1<sup>st</sup> day April, 1991, all diesel driven vechicles shall be so manufactured that they comply with the mass emission standards based on exhaust gas capacity as specified at Annexure "IV" to this Schedule.
- (5) On and from the 1<sup>st</sup> day of April, 1992, all diesel driven vehicles shall be so manufactured that they comply with the following levels of emission under the Indian driving cycle:]

Mass of Carbon Monoxide (CO)	Mass of Hydrocarbon (HC)	Mass of Nitrogen Oxide (NO)
Maximmi, Grams per KWH	Maxmi, Grams per KWH	Maxmi Grams per KWH
14	3.5	18

- (6) Each Motor vehicle manufactured on and after the dates specified in paragraphs (2), (3), (4) and (5) shall be certified by the manufacturers to be conforming to the standards specified in the said paragraph and the manufacturers shall further certify that the components liable to effect the emission of gaseous pollutants are so designed, constructed and assembled as to enable the vehicle, in normal use, despite the vibration to which it may be subjected, to comply with the provisions of the said patagraphs.
- (7) Test for smoke emission level and carbon monoxide level for motor vehicles-
- (a) Any officer not below the rank –of Sub- Inspector of police or an inspector of motor vehicles, who has reason to believe that motor vehicles is by virtue of smoke emitted from it other pollutants like carbon monoxide emitted from it, is likely to cause environment pollution, endangering the health or safety of any other user of the road or the public, may direct the driver or any person incharge of the vehicles to submit the vehicle for undergoing a test to measure the standards of black smoke or the standards of any of the other pollutants.
- (b) The deiver or any person incharge of the vehicles shall upon demand by any officer referred to in sub- paragraph (a), submit the vehicle for testing for the purpose of measuring the standards of smoke or the levels of other pollutants or both.
- (c) The measurement of standards of smoke shall be done with a smoke mater of a type approved by the State Government and the measurement of other pollutants like carbon monoxide shall be done with instruments of a type approved by the State Government.

## ANNEXURE I (See Paragraph 3) MASS EMISSION STANDARDS FOR PETROL DRIVEN VEHICLES

## 1. Type Approval Test:

Reference Mass, R (Kg)	Co (g/km)	HC (g/km)				
11.0000 11.0000, 11 (128)	e e (B)	110 (8/1111)				
1	2	3				
R<150	12	8				
R<350	12+18(R- 150)/200	8+ 4(R-150)/200				
150						
R>350	30	12				
Rw<1020	14.3	2.0				
1020 <rw<1250< td=""><td>16.5</td><td>2.1</td></rw<1250<>	16.5	2.1				
1250 <rw<1470< td=""><td>18.8</td><td>2.1</td></rw<1470<>	18.8	2.1				
1470 <rw<1700< td=""><td>20.7</td><td>2.3</td></rw<1700<>	20.7	2.3				
1700 <rw<1930< td=""><td>22.9</td><td>2.5</td></rw<1930<>	22.9	2.5				
1930 <rw<2150< td=""><td>24.9</td><td>2.7</td></rw<2150<>	24.9	2.7				
Rw<2150	27.1	29				
2. conformity of Production Test:						
Two and three Wheeler Vehicles:						

Sl	Industry	Parameter	Standards
.No	-		
(1)	(2)	(3)	(4)
Referen	nce: Mass R (kg) Co	o (g/km)	HC (g/km)
1		2	3
R- 150		15	10
150R <	<<350	15+ (25(R-150)/200	10+ 5(R- 150)/200
R>350		40	15
Light D	Outy Vehicles:		
Referen	nce: Mass, rw(kg)	CO (g/kg)	HC(g/kg)
	1	2	3
	Rw<1020	17.3	2.7
1020 <1	rw<1250	19.7	2.7
1250 <rw <1470<="" td=""><td>22.5</td><td>2.8</td></rw>		22.5	2.8
1470 <rw<1700< td=""><td>24.9</td><td>3.0</td></rw<1700<>		24.9	3.0
1700 <r< td=""><td>w&lt;1930</td><td>27.9</td><td>3.3</td></r<>	w<1930	27.9	3.3
1930<1	rw<2150	29.9	3.5
	rw<2150	32.6	3.7

For any of the pollutants referred to above of the three results obtained may exceed the limits specified for the vehicle by not more than 10 percent.

Explanation – Mass emission standards refer to the gm. Of pollutants emitted per km. run of the vehicle, as determined by a chassis dynamometer test using the Indian Driving cycle.

# ANNEXURE II (See Paragraph 3) BRAEK DOWN OF THE OPERATING CYCLE USED FOR THE TESTS

No.of Operation	Acceleration (m/acc2	2) Speed (Km.h)	Duration of each	Cummulative times(s)
			Operation(s)	
(1)	(2)	(3)	(4)	(5)
1.Idling			16	16
2.Acceleration	0.65	0-14	6	22
3.Acceleration	0.56	14-22	4	26
4.Deceleration	0.63	22-13	4	30
5. Steady speed		13	2	32
6. Acceleration	0.56	13-23	5	37
7. Acceleration	0.44	23-31	5	42
8. Deceleration	0.56	31-25	3	45
9. Steady speed		25	4	49
10 Deceleration	0.56	25-21	2	51
11. Acceleration	0.45	21-34	8	59
12. Acceleration	0.32	34-42	7	66
13. Deceleration	0.46	42-37	3	69
14.Steady speed		37	7	76
15. Deceleration	0.42	34-34	2	78
16. Acceleration	0.32	34-42	7	85
17. Deceleration	0.46	42-47	9	94
18. Deceleration	0.52	27-14	7	101
19. Deceleration	0.56	14-00	7	108

# ANNEXURE III (See Paragraph 3) REFERENCE FUEL FOR TYPE AND PRODUCTION CONFORMITY TESTS

S.NO Characteristic	Requirements Method	of test (ref of P : or IS : 1448)
(1) (2)	(3)	(4) (5)
1 Colour, Visual	Orange red	
2. Copper –stirp corrosion for 3 hrs at 50	dC Not worse than no.	1 P: 15(1968)
3 Density at 15 dC	Not limited but to be reported	be P:16[1967]
4. Distillation :	-	
(a) Initial boiling print	Not limited but to reported	be P:18[1967]
(b) Recovery up to 20oC per cent, by volume min.	10	10
(c) Recovery up to 125oC 50 percent,	50	50
by volume min.		
(d) recovery up to 130 degree C per cent		
By volume min	90	90
(e) Final boiling point, max	215 degree C	215 degree C
(f) Residue percent, by volume, max	2	2
5. Octane number (Reserarch method) m	ax. 87 9	94 P:27[1960]
6. Oxidation stability in minutes, min	360 3	360 P: 28 [1966]
7. Reside on evaporation mg/100 ml, ma	x. 4.0 4	4.0 P: 29 [1960]
8. Sulphur, total, percent, by weight, ma	x. 0.25 0	.20 (Air-jat solvent washed)
9. Lead content (as Pb), g/1 Max.	0.56 0	.80 P: 37 [1967] or P: 38 [1967]
10. Reid vapour pressure at 38 degree C.	0.70 0	.70 P: 39 [1967]
kgf/cm3 max.		

# ANNEXURE IV (See Paragraph 4) LIMITS VALUES OPF EXHAUST GAS CAPACITY APPLICABLE FOR DIESEL DRIVEN VEHICLES THE ENGINE TESTS AT STEADY SPEED

Nominal	flow	Absorption	Nomina	1 Flow	Absorption Coefficient
G(1/s)		(K(m-1))	G(I/	s)	K(m-1)
(1)	(2)		(3)	(4)	
42	2.00		120	1.20	
45	1.91		125	1.17	
50	1.82		130	1.15	
55	1.75		135	1.31	
60	1.68		140	1.11	
65	1.61		145	1.09	
70	1.56		150	1.07	
75	1.50		155	1.05	
80	1.46		160	1.04	
85	1.41		165	1.02	
90	1.38		170	1.01	
95	1.34		175	1.00	
100	1.31		180	0.99	
105	1.27		185	0.97	
110	1.25		190	0.96	
115	1.22		195	0.95	
			200	0.93}	

	[SCHEDULE V] <sup>2</sup> (See rule 12)	
S.No Place at which the di Any environmental In excess of prescr Standards occurs of Apprehended to occurs	scharge of Authorities or agencie pollutant ribed or is	es to be intimated Appointed under
(1) (2)	(3) (4)	)
1. Factories as defined under Factories act, 1948-	the	
(a) Owned by the Central Government and Engaged in carrying out the purposes of the Atomic energy Act, 19	(i) Atomic Energy regulatory Board (AERB).	The Atomic energy Act. 1962.
	(ii) The Ministry of Environmer And forests.	nt
(b) Factories other than those mentioned in para (a)	(i) The chief inspector of factories	The Factories Act. 1948.
	(ii) The Inspector of factories Having local jurisdiction	do
	(iii) The Ministry of Environme And forests	ent do

2.	Mine as defined under the Mines and minerals (regulation and development) Act 1957.	1(i) The controller general, Indian Bureau of Mines  2(ii) Regional Controller of Mines having local jurisdiction.	The Mines and Minerals (regulation and development) act, 1957. Do
		(iii) The Ministry of Environment and Forests. (i) Conservator of Ports.	Do
3.	Port as defined under the Indian Ports Act 1908	(i) Conservator of Ports.	The Indian Ports Act. 1908.
		(ii) The Ministry of Environment and forests.	
4.	Plantation as defined under the Plantations Labour Act 1951	(i) The Chief inspector of Plantations. (ii) The Inspector of Plantations having local jurisdiction. (iii) The Ministry of Environment and Forests.	1951. Do
5.	Motor Vehicle as defined under the motor Vehicles Act ,1939.	(i) State Transport Authority . (ii) Regional Transport Authority having regional jurisdictions. (iii) The Ministry of Environment and forests.	The Motor Vehicles Act 1939. The Motor Vehicles Act 1939.  Do
6.	Ship as defined under the Merchant Shipping Act, 1958.	(i) Director- General of Shipping (ii) Surveyor having jurisdiction. (iii) The Ministry of Environment and Forests	Do

	0.111	9 6 9		0 ( 0	
<del>  1.  </del>	Colour and odour	See 6 of	HEDULE VI	See 6 of	See of Annexure -1
		Annexure 118C	nedule vij	Annexure	
2.	Suspended solids mg/	100	1600 SE OF EN	200	(a) For process waste
	Suspended solids mg/ GENERAL STAND	ARDS FOR DISCH	IARGE OF EN	VIKOMENTA	(a) For process waste LPOLLUTANTS water-100
			PAKI A		(b) for cooling water
			Effluents		
S.no	Parameter	Inland Surface wa	ter	St	effluent 10 per cent. andards Above total suspended
					matter of effluent
3.	Particle size of	Shall pass 850	<del>Publi</del>	<del>c land</del>	matter of effluent.  Marine coastal areas (a) Floatable solids max.
J.	suspended solids	mioron IC Siovo	sewei	rs irrigation	3 mm
(1)	(2)	micron IS Sieve 3(a)	3(b)	3(c)	(b) Settleable solids Max
					850 microns.
254	*	*			*
2[4		· ·			·
5.	PH value	5.5 to 9.0	5.5 to 9.0	5.5 to 9.0	5.5 to 9.0
6.	Temperature.	Shall not exceed			Shall not exceed 5 dC
		5 degree c above			above the receiving water
		the receiving			temperature.
		water			
		temperature			
7.	Oil & Grease mg/1	10	20	10	20
	max.				
8.	Total residual chloride	1.0			1.0
	mg./1 max				
9.	Ammonical Nitrogen	5.0			5.0
	(as N), Mg/1 max.				
10.	Total Kjediahi	100			100
10.		100			100
	nitrogen (as 3(N))				

11	Free ammonia (as 5.0 [NH3] mg/1 max	5.0			5.0
12.	Biochemical Oxygen demand (5 days at 20 d C_, (mg/1 max)	30	350	100	100
13	Chemical Oxygen demand mg/1 max	250			250
14.	Arsenci (As) 1 mg/1 max.	0.2	0.2	0.2	0.2
15	Mercury (as hg) mg/max.	0.01	0.01		0.01
16.	Lead (as Pb) mg/.1 max	1.0		2.0	
17.	Cadmium (as Cd) mg/1 max	2.0	1.0		2.0

18	Hexavalent Chromium	0.1	2.0		1.0
	(as Cr+6) mg/1 max				
19.	Total Chromium as	2.0	2.0		2.0
	2.0 Cr mg/1 ,ax				
20	Cooper (as Cu) mg/1,	3.0	3.0		15
	max				
21	Zinc (as Zn) mg/1 max	5.0	15		15
22	Selenium (as Se)	0.05	0.05		0.05
	mg/max				
23	Nickel (as Ni) mg/max	3.0	3.0		5.0
24.	*				
25	*				
26	*				
27	Cyanide (as CN)	0.2	0.2	0.2	0.2
	mg/max				
28	*				
29.	3[Fluoride (as F)	2.0	15		15
	mg/max				
30	Dissolved phosphates	5.0			
	(as P), mg/1 max				
31	*				
32	Sulphide (as S)	2.0			
33	Phenolic compounds	1.0	5.0	5.0	5.0
	1[as C6H5OH] mg/1				
	max.				

34	Radioactive materials:				
	(a) Alpha emiiters	10	10	1[10]	10
	1[micro curie/ml.max]				
	(b) Beta emitters	10	10	10	1[10]
	1[micro curie ml]				
	max.				
35.	Bio-assay test	90% survival of	90%	90%	90% survival of fish after
		fish after 96	survival of	survival of	96 hrs in 1005 effluent
		hours in 100%	fish after 96	fish after 96	
		effluent	hrs in 1005	hrs in 1005	
			effluent	effluent	
36.	Manganese (as Mn)	2mg/1	2mg/1		2mg/1
37.	Iron (as Fe)	3mg/1	3mg/1		3mg/1
38.	Vanadium (as V)	0.2mg/1	0.2mg/1		0.2mg/1
39.	Pesticide:				
	(Micro gm per Lit				
	max.				
	(i) Benezene	10		10	10
	Hexachloride				
	(ii) Carboryl	10		10	10

	(iii) DDT	10	 10	10
	(iv) Endosulfam	10	 10	10
	(v) Diamethoate	450	 450	450
	(vi) Penitrothion	10	 10	10
	(vii) Malathion	10	 10	10
	(viii) Phorate	10	 10	10
	(ix) Methyl parathion	10	 10	10
	(x) Phenthoate	10	 10	10
	(xi) Pyrethrums	10	 10	10
	(xii) Copper	9600	 9600	9600
	Oxychloride			
	(xiii) Copper Sulphate	50	 50	50
	(xiv) Ziram	1000	 1000	1000
	(xv) Sulphur	30	 30	30
	(xvi) Paraouat	2300	 2300	2300
	(xvii) Proponil	7300	 7300	7300
	(xviii) Nitrogen	780	 780	780
40	*			

# **ENVIRONMENT 9PROTECTION] RULESW, 1986**

# PART B Waste Water Generation Standards

1.	Integrated Iron Steel	16 1 [m3/tonne of finished steel
2	Sugar	0.4 1[m3/tonne of cane- crushed
3.	Pulp & Paper Industries.	
	(a) Larger pulp & paper	
	(i) Pulp & paper	175 1[m3/tonne/of paper produced
	1[(ii) viscose Staple fibre	150 m3/tonne] of produced
	(iii) viscose filament Varn	150 m3/tonne of produced
	(b) Small pulp & paper	
	(i) Agro-residue based	150 1[m3/tone of paper produced
	(ii) Waste paper based.	50 19m3/tonne] of paper produced
4	Fermentation of Industries:	
	(a) Maltry	3.5 1[m3/tonne] of grain produced
	(b) Brewery	0.25 1[m3/KL] of beer produced
	(c) Distillery	12 1[m3/KL] of alcohol produced
5	Caustic Soda:	
	(a) Membrance cell process	1 1[m3/tonne of caustic soda produced excluding cooling town blowdown

	(b) Mercury cell process	4 1[m3/ tonne/ of caustic soda produced (mercury bearing). 10% 1[blow] down permitted for cooling power.
6.	Textile Industries:	
	Man-made fibre	
	(i) Nylon & Polyster	120 1[m3 tonne of 1[fibre] produced
	(ii) Viscose rayon	150 1 [m3/tonne of product
7.	Tannneries	28 2[m3 tonne/of raw hide
8.	Starch, Glucose and related products	8 1[m3/tonne]of maize crushed
9.	Dairy	3 1[m3/KL of milk
10	Natural rubber processing industry	4 1[m3/tonne]of rubber
11	Fertiliser	
	(a) Straight nitrogenous fertilizer	5 1[m3/tonne] of were as equivalent produced.
	(b) Straight phosphatic fertilizer (SSP	0.5 2[m3/tonne] of SSP/TSP
	& TSP excluding manufacturer of	
	any acid).	
	(c) Comples fertiliser	Standards of nitrogenous and phosphatic fertilizer
		are applicable depending in the primary product.

# FOREST LAWS

# PART C

# **Load Based Standards**

# 1. Oil Refinary Industry:

Parametre	Quantium in 1[kg.]/1000 tonnes of crude processed.
Oil & Grease	10.00
Phenol	0.70
BOD	10.50
Suspended solids	14.00
Sulphide	0.35
2. Large Pulp and Paper, News print/	
Rayon grade plants of capacity above	
2400 1[tnne]/Annum parameter	
_	
Total Organic Chloride (TOC)	Quantium 2 1 [kg/ tonne of product.

# PART D General Emission Standards

# 1. Concentration Based Standards.

S.No Parameter	Standards concentration not to exceed (in mg/Nm3)
1. 1 [Particulate Matter (PM)]	150
2. 1 [Total Fluoride]	1[25]
3. Asbestos	1 [14 fibres/cc and dust should not be more than 2 mg/Nm3]
4. Mercury	0.2
5. Chlorine	15
6. Hydrochlorine acid vapour and	35
mist	

7. *	*
8. Sulphric acid mist	50
9. Carbon monoxide	1[1%max./V/v]
10. *	*
11. Lead	1[10 mg/Nm3]
12 *	*

C1 N	O 4' 111 1/10004 C 1 1
Sl.No Parameter	Quantium in 1[kg.]/1000 tonnes of crude processed.
1. Sulphur dioxide	Stack-height limit in 1[metre]
(i) Power generation capacity:	
-500 MW and more	275
-200/210 MW and above to less	220
than 500 MW	
- less than 200/210 Mw	H -14(Q) 0.3
(ii) Steam generation capacity:	Coal consumption per day
-Less than 2 1[tonne/hr]	
2 to 5 1 [tonne/hr]	1[***]
5 to 10 1[tonne/hr]	
10 to 15 1tonne/hr	
15 to 20 1[tonne/hr]	
20 to 25 1 tonne/hr]	
25 to 30 1tonne/hr]	
- More than 30 1 tonne/hr	

Note:- H- Physical height of the stack in 1meter]

Q- Emission rate of SO2 in kg/hr.

2[\*\*\*]

III. load/ Mass Based standards

Sl.No	Industry	Parameter	Standards
1	1 [Fertilisers] (urea)	Particulate Matter	2[kg/tonne of product]
	commissioned prior to 1-1-1982	(P.M)	
	Commissioned after 1-1-1982	[Particulate Matter	0.5 kg/tonne of product
		{P.M}	
2.	Copper, Lead and Zinc smelter	Sulphur dioxide	4 kg/tonne of concentrated
	converter		(100%) acid concentration)
3.	Nitric Acid	Oxide of Nitrogen	3 [kg/tonne of weak and before
			concentration)
4	Sulphuric Acid	Sulphur dioxide	4 kg/tonne of concentrated
			(100%) acid produced
5	Coke oven	Carbon Monoxide	3 [kg/tonne of coke produced
6.	Oil Refineries		
(a) For	the oil refineries the following standa	rds shall be applicable.	

II. Equipment based standards.

<sup>1</sup> [For dispersal of sulphur dioxide a minimum stack height limit is accordingly prescribed as below.]

Process	Parameter	Standards
Ditillation 1 [Atmospheric plus	Sulphur dioxide	0.25 1 kg/tonne of feed in this
vaccum)		process
Catalytic craker	Do	2.5kg/mt of feef inthis process
Sulphur recovery unit	Do	120 kg/MT of sulphur in the
		feed
(b) * * *		
7. Aluminum Plants:		
(i) Anode Bake Oven	Total fluoride	0.3 kg/mt of Aluminium
(ii) Pot room		
(a) VSS	Do	4.7 kg/MT of Aluminum
(b) HSS	Do	6 kg/Mt of Aluminum
(c) PBSW	Do	2.5 kg/Mt of Aluminum
(d) PBCW	Do	1.0 kg/MT of Aluminum
Note:- VSS= Vertical Stud Soderberg HSS= Pre Backed side worked [PBSW= Pre Backed side worked] [PBCW= Pre backed Centre Worke	d]	
8. Glass Industry	<u></u>	
(a) Furnace Capacity		
(i) up to the product draw capacity 60 MT/day	Particulate matter	2 kg/hr
(ii) Product draw capacity more than 60 MT/day	Do	0.8 kg/Mt of product drawn

# **PART E**

#### Noise Standards

A.	noise	Limits	for	Automatic	[Free	Filed	Distance	at	7.5	metres	ın	DB(A)	at	the
ma	nufactu	iring sta	ge:											
/ \		1 ~		4 .4								0.0		

(a) Motorcycle, Scooters and three wheelers	80
(b) Passenger Cars	82
(c) Passenger or commercial vehicles up to 4 MT	85
(d) Passenger or Commercial vehicles above 4 MT and up to 12 MT	89
(e) Passenger or Commercial vehicles exceeding 12 MT	91
P. Domastia appliances and construction againments at the manufacturing s	staga ta ba aabia

B. Domestic appliances and construction equipments at the manufacturing stage to be achieved by 31<sup>st</sup> December 1993:

(a) window Air conditioners of 1 ton to 1.5 ton	68
(b) Air [coolers]	60
(c) Refrigerators	46
(d) Diesel generator fopr domestic purposes	85-90
(e) Compactors, [rollers], Front loader, Concrete mixers,	75
Cranes (movable) Vibrators and Saws	

Cranes (movable), Vibrators and Saws.

#### ANNEXURE 1

(For the purposes of Parts A, B and C)

The state board shall follow the following guidelines in enforcing the standards specified under Sch. VI:

- 1. The waste waters gases are to be treated with the best available technology [BAT)] in order to achieve the prescribed standards.
- 2. The industries need to be encouraged for recycling and reuse of waste materials as far as practicable in order to minimize the discharge of wastes into the environment.
- 3. The industries are to be encouraged for recovery of biogas, energy and reusable materials.
- 4. While permitting the discharge of effluents and emissions into the environment, State boards have to take into account the assimilative capacities of the receiving bodies, especially water bodies so that quality of the intended use of the receiving water is not affected. Where such quality is likely to be affected, discharged should not be allowed into water bodies.
- 5. The Central and State boards shall put emphasis in the implementation if clean technologies by the industries in order to increase fuel efficiency and reduce the generation of environmental pollutants.
- 6. All efforts should be made to remove color and unpleasant odour as far as
- 7. The limit standards mentioned in this Scheduled [shall also apply to all other [Effluents] discharged such as] mining and mineral processing activites and
- 8. The limits given for the total concentration of mercury in the final effluent of caustic soda industry is for the combined effluent from (a) Cell house (b),
  - Brine Plant, (c) Chlorine handling, (d) Hydrogen handling, and (e) Hydrochloric acid plant.
- 9. \*\*\*1

- 10. In case of fertilizer industry the limits in respect of chromium and [[fluoride] shall be complied with at the outlet of chromium and fluoride removals units respectively.
- 11. In case of pesticides:
  - (a) The limits should be compiled with at the end if the treatment plant before dilution.
  - (b) Bio-essay test should be carried out with the available species of fish in the receiving water, the COD limit to be specified in the conditions should be correlated with the BOD limits.
  - (c) In case metabolites and isomers of the pesticides in the given list are found in significant concentrations, standards should be prescribed for these also in the same concentration as the individuals pesticides.
  - (d) Industries required to analyse pesticides in waste water by advanced analytical methods such as GLC/HPLC.
  - [[14. The chemical oxygen demand [COD] concentration in a treated effluent, if observed to be persistently greater than 250mg./1 before disposal to any receiving body (public sewer, land for irrigation, inland surface water and marine coastal areas), such as industrial units are required to identify chemicals causing the same. In cases these are found to be toxic as defined in the Sch. I of the Hazardous Wastes (Management and handling) Rules 1989, the State Board in such cases shall direct the industries to install tertiary treatment stipulating time limit.
  - (15) Standards specified in Part A of Sch.VI for discharge of effluents into the public sewer shall be applicable only if such sewer leads to a secondary treatment including biological treatment system, otherwise the discharge into sewers shall be treated discharged into inlands surface waters.']

#### ANNEXURE II

(For the purposes of Part-D)

- 1. The State Boards shall follow the following guidelines in enforcing the standards specified under Sch.VI. -
  - (a) In case of cement plants, the total dust (from all sections) shall be with in 400 mg [Nm³] for the plants up to 200t/d and more than 200t/d capacities respectively.
  - (b) In respect of calcinations process (e.g. Aluminium plants), Kilns and Step Grate Bagasse-fired-Boilers, Particular matter (PM) emissions shall be within 250mg[Nm³].
  - (c) In case of thermal power plants commissioned prior 1-1-1982 and having generation capacity less than 62.5 MW, the PM emission shall be within 350mg2[Nm³].
  - (d) In case of lime Kilns of capacity more than 5t/day and up to 40t/day, the PM emission shall be 500mg[Nm³].
  - (e) In case of horse shoe/Pulsating Grate and Spreader Stroker Bagasse-fired-Boilers, the PM emission shall be within  $500[12\% \ CD_2]$  and  $800(12\% \ CO2)$  mg. [Nm3] respectively. In respect of these boilers, if more than attached to a single stack, the emission standard shall be fixed, based in added capacity of all boilers connected with the stack.
  - (f) In case of asbestos dust, the same shall not exceed 2mg. [Nm<sup>3</sup>].
  - (g) In case of the urea plants commissioned after 1-1-1982, coke ovens and lead glass units, the PM emission shall be with in 50mg[Nm3].
  - (h) In case of small boilers of capacity less than 2tons/hr. and between 2 to5 tons/mg the PM emissions shall be within 1600 and 1200 mg. [Nm³]
  - (i) In case of integrated Iron and steel plants. PM emission up to 400 mg [Nm] shall be allowed during oxygen lancing.

- (j) In case of stone crushing units. The suspended PM contribution value at a distance of 40 maters from a controlled, Isolated as well as from a unit located in cluster should be less than 600 mg [Nm] [\*\*\*]. These units must also adopt the following pollution control measures:
  - (i) Dust containment cum-suppression system for the equipment:
  - (ii) construction of wind braking walls;
  - (iii) Construction of the metalled roads within the premises;
- (iv) regular clearing and the wetting of the ground within the premises;
  - (v) Growing of a green belt along the periphery.
- (k) In case of ceramics industry, for the other source of pollution, such as basic raw material and processing operations, heat recovery dryers, mechanical finishing operation, all possible preventive measures should be taken to control PM emissions as far as practicable.
- 2. The total fluoride emission in respect of glass and Phosphatic Fertilizers shall not exceed 5 mg/Nm and 25 mg/Nm respectively.
- 3. In case of cooper, lead and zinc smelting ,the Off-gases may, as far as possible , be utilized for manufacturing Sulphuric Acid.]
- <sup>3</sup>[4. In case of cupolas (Foundries) having capacity (melting rate) less than 3 tonne/hour., the particulate matter emission shall be within 450 mg/nm. in these cases it is essential that stack is constructed over the cupola beyond the charging door and the emissions are directed through the stack, which should be at least six times the diameter of cupola. In respect of Arc Furnace and Induction Furnaces, provision has to be made for collecting the fumes before discharging the emissions through the stack.

# APPENDIX A

FORM I

(See rule 7)

Notice of intention to have sample analysed.

То
Take notice that it is intended to have analysed the sample of Which have been taken today, theday of19from
[Name and designation of the person who takes the sample] *Specify the place from where the sample is taken. (Seal) Date

**FOREST LAWS** 

FROM II
(See rule 8)
Memorandum to Government analyst

From
То
The Government Analyst
The portion of sample described below is sent herewith for analysis under rule 6 of then Environment (Protection) rules , 18\986.  The portion of the sample has been marked by me with the following mark:  Details of the portion of sample taken.
Name and designation of person who sends sample.
[Seal]
Date
FORM III
(See rule 8)
Report by Government Analyst
Report No Date
I hereby certify that IGovernment analyst duly appointed under Sec. 13 of the Environment [Protection] Act. 1986, received on theday of19from*a sample offor analysis.  The sample was in a condition fir for analysis as reported below.  I further certify that I have analyzed the aforementioned sample onand declare the result of the analysis to be as followsw:
FORM IV
(See rule II)
Form of Notice  By registered post acknowledgment due From (i)
By registered post-acknowledgment due From (i) Shri

	 •	 
То		

Notice under Sec. 19(b) of the Environment (protection) Act ,1986.

Whereas an offence under the environment (protection) Act, 1986 has been committed/is being committed by...(2) I /we hereby give notice of 60 days under Sec. 19(b) of the Environment (protection) Act, 1986 of my/our intention to file a complaint in the Court against...(3) for violation of section of the environment (protection) Act,1986.

In support of my /our notice, I am /we are enclosing the following documents (3) as evidence of proof of violation of the environment (Protection) Act,1986.

Place...

Dated...

Signature(s)

Explanation-(1) In case the notice is given in the name of a company, documentary evidence authorizing the person to sign the notice on behalf of the company shall be enclosed to this notice.

Company for this purpose means a company defined in the explanation to sub-rule (6) of rule 4.

- (2) Here give the name and address of the alleged offender. In case of a manufacturing/ processing operating unit. Indicate the name /location/nature of activity, etc.
- (3) Documentary evidence shall include photographs/technical reports, health reports of the area ,etc. for enabling nquiry into the alleged violation/offence.

#### FORM V

(See rule 14)

Environment statement for the financial year ending the 31<sup>st</sup> March...

#### PART A

- 1. Name and address of the owner/occupier of the industry operation of process.
- 2. Industry category –primary –(STC Codes) Secondary-(STC Code)
- 3. Production capacity –units.
- 4. Year of establishment.
- 5. Date of the last environment statement submitted.

#### PART B

Water and Raw Material Consumption

(1) Water consumption m3/d

**Process** 

Cooling

Domestic

Name of Products	Process water consumption	per unit of production output
	During the previous financial year	During the current financial year
(1)	(2)	(3)
(1)		

(2)			
(3)			
(ii) Raw material			
[Name of raw mar	terials Name of produ	cts Consumption of	of raw material per unit
		During the previous	During the current
		financial year	Financial year
			violate contractual obligations,
otherwise all indu	stries have to name the raw		
		PART C	
•	ged to environment/unit of or	atput.	
	cified in the consent issued.]		
1. Pollution	Quantity of pollutants	Concentrations of	Percentage of variation from
	discharged (mass/day)	pollutants in discharges	prescribed standards with
		(mass/volume)	reasons
(a) Water			
(b) Air			
		PART D	
		azardous Waster	W. D. J. (1000)
		Vasters/Management and Han	
Hazardous Waste		Total quantity (kg	
–		ious financial year Du	ring the current financial year
(a) From process.			
(b) From pollution	n control facilities.		
		PART E	
		Solid Wastes	
	<b>5</b>	Total Quantity	· •/
/ \ <del>-</del>		revious financial year Duri	ng the current financial year
(a) From process.			
` '	n control facilities		
	recycled or re-utilised witin t	he unit	
(2) Sold			
(3) Disposed			

#### **PART F**

Please specify the characterisation (in terms of composition and quantum hazardous as well as solid wastes and indicate disposal practice adopted for both categories of wastes.

#### PART G

Impact of the pollution abatement measure on conservation of natural resources and on the cost of production.

## PART H

Additional measures/investment proposal doe environmental protection. Abatement of pollution, prevention of pollution.

#### PART I

Any other particulars for improving the quality of the environment.

# [SCHEDULE VII]

[See rule 3-B]

National Ambient Air Quality Standards (NAAQS)

Industrial Area Residential Rural Sensitive area Method	Pollutant	Time Weighted Average	Con	ncentration in Ambient Air	
THE STATE OF THE S			Industrial Area	Residential Rural Sensitive area Metho	- od

of			A	and Other area	Area
measuremen	at				
(1)	(2)	(3)	(4)	(5)	(6)
Suplhur dioxide	Annual Avg2	80ug/m3	60ug/m3	15ug/m3	Improved west grake method.
(SO)s	24 hrs3	120ug/m 3	80 ug/m3	30 ug/m3	Ultraviolet fluorescence
Oxides of Nitrogen as No2	Annual Avg 3	80 ug/m3	60ug/m3	15yg/m3	Jacobe Hochheiser modi (Na – Arse Method)
	24 hrs 3		80	30	
	Annual	120ug/m 3	ug/m3	ug/m3	Gas Phase Cher minescence
Suspend	Avg 2	260	140	70	High Volu
ed Particula te matter	24 hrs3	360 ug/m3	ug/m3	ug/m3	sampling
(SPM)			200	100	Average flow rate
	Annual	500 ug/m3	ug/m3	ug/m3	less than 1.1 m minute.
Respirab	Avg2				
le	24 hrs3	120	60	50	Respirable particu
Pariculat e Matter		120 ug/m3	ug/m3	ug/m3	matter sampler.
(size less	Annual				
than 10 um)	Avg3	150	100 ug/m3	75 ug/m3	
(RMP]	24 hrs	ug/m3	ug/m3	ug/m3	AAS Method a sampling using E
Lead	8 hours 1		0.75	0.50	2000or equiva
(Pb)	1 hrs	1.0 ug/m3	ug/m3	ug/m3	filter paper.  Non disbur
			1.00	0.75	Non disbur infared spectrosco
Carbon		1.5 ug/m3	ug/m3	ug/m3	•
Maonoxi de		5.0	2.0 ug/m3	1.0 ug/m3	
ue		ug/m3	4.0	2.0	
		10.0ug/ m3	ug/m3	ug/m3	

<u>Note</u>:- 1. National Ambient Air quality standard: the levels of an air quality necessary with an adequate margin of safety, to protect the public health, vegetation and property.

2. Wherever and wherever two consecutive values exceed the limit specified above
for the respective category, it shall be considered adequate ,reason to institute
regular/ continuous monitoring and further investigations.}
The condition of seals, fastening of sample on receipt was as follows:
Signed thisday of19
Address Signature
(Government analyst)
То
* Here write the name of the officer/ authority from whom sample was obtained.  ** Here write full details of analysis and refer to method of analysis.